Original Instructions

Winch and Wireless Remote Control Installation and Operation Guide.

Every winching situation has the potential for personal injury. In order to minimize that risk, it is important to read this guide carefully. Please familiarize yourself with the operation of you winch before using it and be constantly safety oriented. In this guide we provide important safety information and instructions on how to install your winch.

SAVE THIS MANUAL and other product literature found in this kit for future reference and review frequently for continuing safe operation. Instruct all users of this product to review this manual before operating this product.

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General Safety Precautions	
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SYMBOL INDEX

Symbol Index for winch

SYMBOL	EXPLANATION	SYMBOL	EXPLANATION
	Read All Product Literature	hus J	Always Wear Leather Gloves
3	Always Wear Hearing and Eye Protection	١	Do Not Move People
	Never Use Winch as a Hoist	-	Always Use Supplied Hook Strap
Town	Properly Seat Load in Throat of Hook	©	Never Apply Load to Hook Tip or Latch
	Wind Rope on Bottom of Drum		Never Wind Rope Over Top Drum
	Finger/Fairlead Crushing Hazard		Fairlead Pinch Point
A	Hand Piercing/Cutting Hazard		Hot Surface Hazard
	Explosion/Bursting Hazard		Fire and Burn Hazard
③	Never Route Electrical Cables Across Sharp Edges	(%)	Never Route Electrical Cables through or Near Moving Parts
	Avoid Installing Electrical Cables around pinch and Wear/Abrasion Points		Exposed Wiring Hazard Insulate Exposed Wiring And Terminals
**	Clutch Disengaged		Never Hook Back on Rope
Right	Avoid side pulls	Right	Wrong Never hook the wire rope back onto itself

Warnings and Cautions





As you read these instructions, you will see WARNINGS, CAUTIONS, NOTICES and NOTES. Each message has a specific Purpose. WARNINGS are safety messages that indicate a potentially hazardous situation, which, if not avoided could result in serious injury or death. CAUTIONS are safety messages that indicate a potentially hazardous situation, which, if not avoided, could result in minor or moderate injury. A CAUTION may also be used to alert against unsafe practice. CAUTIONS and WARNINGS identify the hazard, indicate how to avoid the hazard, and advise of the probable consequence of not avoiding the hazard. NOTICES are messages to avoid property damage. NOTES are additional information to help you complete a procedure.

PLEASE WORK SAFELY!

FCC Regulation

This device complies with Part 15 of the FCC Rule. Operation is subject to the following two conditions:

- this device may not cause harmful interference.
- this device must accept any interference received, including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy, and if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna...
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.







MOVING PARTS ENTANGLEMENT HAZARD

Failure to observe these instructions could lead to serious injury or death.
General Safety:

- Always Know Your Winch. Take time to fully read the Instructions and /or Operations Guide, and/or Basic Guide to Winching Techniques, in Order to understand your winch and its operations.
- Never exceed winch or winch rope rated capacity. Double line using a snatch block to reduce winch load.
- Always wear heavy leather gloves when handling winch rope.
- Never use winch or winch rope for towing.
 Shock loads can damage, overload and break rope.
- Never use a winch to secure a load.
- **Never** operate this winch when under the influence of drugs, alcohol or medication
- **Never** operate this winch if you are under 16 years of age.

Installation Safety:

- Always choose a mounting location that is sufficiently strong to withstand the maximum pulling capacity of your winch.
- Always use class8.8 metric(grade 5) or better hardware.
- Never weld mounting bolts.
- Always use factory approved mounting hardware, components, and accessories.
- Never use bolts that are too long.
- Always confirm required bolt length to ensure proper thread engagement.
- Always complete the winch installation and hook attachment before installing the wiring.
- Always keep hands clear of winch rope, hook loop, hook and fairlead opening during installation, operation, and when spooling in or out.
- Always position fairlead with warning readily visible on top.
- Always prestretch rope and respool under load before use. Tightly wound rope reduces chances of "binding", which can damage the rope.

AWARNING





MOVING PARTS ENTANGLEMENT HAZARD

Failure to observe these instructions could lead to serious injury or death.

Winching Safety:

Always inspect winch rope, hook, and slings before operating winch. Frayed, kinked or damaged winch rope must be replaced immediately. Damaged components must be replaced before operation. Protect parts from damage.

- Always remove any element or obstacle that may interfere with safe operation of the winch.
- Always be certain the anchor you select will withstand the load and the strap or chain will not slip.
- Always use supplied hook strap whenever spooling winch rope in or out, during installation and during operation.
- Always require operators and bystanders to be aware of vehicle and or load.
- Always be aware of stability of vehicle and load during winching, keep others away. Alert all bystanders of an unstable condition.
- Always unspool as much winch rope as possible when rigging. Double line or pick distant anchor point.
- Always take time to use appropriate rigging techniques for a winch pull.
- Never touch winch rope or hook while someone else is at the control switch or during winching operation.
- Never engage or disengage clutch if winch is under load, winch rope is in tension or drum is moving.
- Never touch winch rope or hook while under tension or under load.
- Always stand clear of winch rope and load and keep others away while winching.
- **Never** use vehicle to pull load on winch rope. Combined load or shock load can damage, over load and break rope.
- Never wrap winch rope back onto itself.
 Use a choker chain or tree trunk protector on the anchor.
- **Never** use remote when vehicle is not in line of sight of operator.
- **Never** pair more than one winch and one remote together at the same time.

WARNING



ENTANGLEMENT

Failure to observe these instructions could lead to serious injury or death.

PARTS

- Always ensure hook latch is closed and not supporting load.
- **Never** apply load to hook tip or latch. Apply load only to the center of hook.
- Never use a hook whose throat opening has increased, or whose tip is bent or twisted.
- **Always** use a hook with a latch.
- Always ensure the operator and bystanders are aware of the stability of the vehicle and/or load.
- **Never** hook back on rope.



CHEMICAL AND FIRE HAZARD

Failure to observe these instructions could lead to serious injury or death.

- Always remove jewelry and wear protection.
- **Never** route electrical cables across sharp edges.
- Never route electrical cables near parts that get
- Never route electrical cables through or near moving parts.
- Always place the supplied terminal boots on wires and terminals as directed by the installation instructions.
- Never lean over battery while making connections.
- Never route electrical cables over battery terminals.
- **Never** short batter terminals with metal objects.
- Always verify area is clear of fuel lines, fuel tank, brake lines, electrical wires, etc., when drilling.
- Always consult operator's manual for proper wiring details.
- **Always** insulate and protect all exposed wiring and electrical terminals.
- Always connect red(+)power cable ONLY to the positive(+)terminal of the battery.
- Always connect black ground(-)power cable ONLY to the negative(-)terminal of the battery.
- **Never** connect red(+) power cable to the negative(-) terminal of the battery.



FALLING OR CRUSHING HAZARD Failure to observe these instructions could lead to serious injury or death.

- Always stand clear, keep hands clear, keep others away.
- Never operate winch with less than 8wraps of wire rope/10wraps of synthetic rope around the drum. Rope could come loose from the drum, as the rope attachment to the drum is not designed to hold a load.
- **Never** use winch as a hoist or to suspend a
- Always be certain anchor will withstand load, use appropriate rigging and take time to rig correctly.
- **Never** use winch to lift or move persons.
- **Never** use excessive effort to free spool winch rope.
- Always proper posture/lifting use technique or get lifting assistance while handling and installing product.
- Always wind the winch rope on bottom (mount side) of drum.
- **Never** wind rope over top of drum.
- Always spool the winch rope onto the drum in the direction specified by the drum rotation labels on the winch and/or in the documentation. This is required for the automatic brake (if so equipped)to function properly.

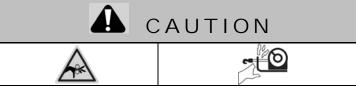


CUT AND BURN HAZARD

Failure to observe these instructions could lead to serious injury or death.

To avoid injury to hands and fingers:

- Always wear heavy leather gloves when handling winch rope.
- Always be aware of possible hot surfaces at winch motor, drum or rope during or after winch use.



MOVING PARTS ENTANGLEMENT HAZARD

Failure to observe these instructions could lead to serious injury or death.

To avoid injury to hands and fingers:

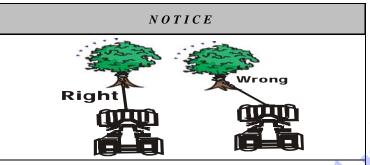
- Never leave winch remote control where it can be activated during free spooling, ringing, or when the winch is not being used.
- Never leave the wireless winch remote control turned on when installing, free spooling, rigging or servicing winch, or when the winch is not being used.



CUT AND BURN HAZARD

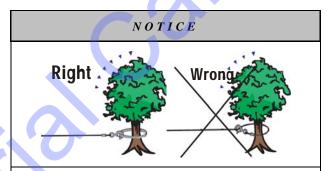
Failure to observe these instructions could lead to minor or moderate injury.

 Never let winch rope slip through your hands.



AVOID WINCH AND EQUIPMENT DAMAGE

- Always avoid side pulls which can pile up winch rope at one end of the drum. this can damage winch rope or winch.
- Always ensure the clutch is fully engaged or disengaged.
- Always use care to not damage the vehicle frame when anchoring to a vehicle during a winching operation.
- Never submerge winch in water, if not IP68 rated.
- Always store the remote control in a protected, clean dry area.



- Never hook the wire rope back onto itself because you could damage the wire rope. Use a strap.
- Avoid continuous pulls from extreme angles as this will cause the wire rope to pile up on one end of the drum. This can jam the can jam the wire rope of the winch.

This manual provides instructions on how to install and operate your winch and operating your Wireless Remote Control.

Safety

When installing your winch system, read and follow all mounting and safety instructions.

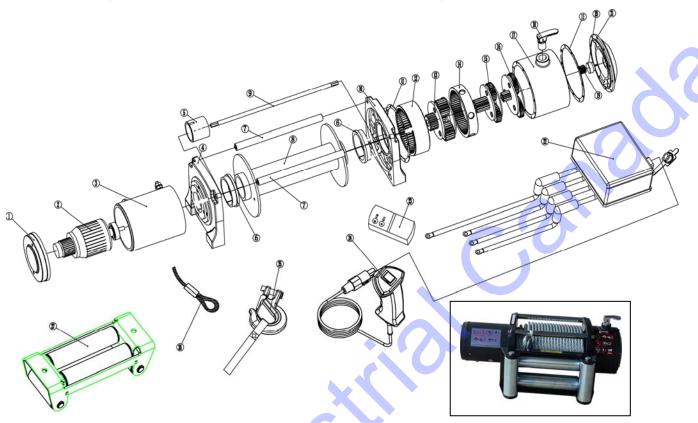
Always use caution when working with electricity and remember to verify that no exposed electrical connections exist before energizing your winch circuit.

For specifications and performance data, refer to the specification sheet supplied with your winch.

KNOW YOUR WINCH

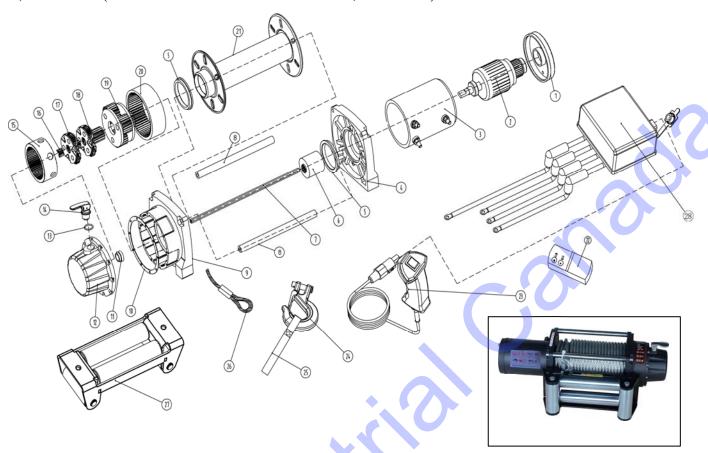
before you begin, you should familiarize yourself with your winch and each of its components

V, TV series (with the Article Number PL-Vxx, PL-TVxx)



No.	Name	Qty	No.	Name	Qty.
1	Motor box cover	1	15	2-stage planetary	1
2	Motor rotor	1	16	1-stage planetary	1
3	Motor outer barrel	1	17	Gear outer barrel	1
4	Motor base	1	18	Clutch handle	1
5	Motor steel sleeve	1	19	Sun gear	1
6	Sliding bearing	2	20	Gear box cover washer	1
7	Support bar	2	21	Gear box cover	1
8	Drum	1	22	Control box	1
9	Transmission shaft	1	23	Wireless remote	1
10	Gear box base	1	24	Remote control handle	1
11	Steel gasket	2	25	Hook	1
12	3-stage inner gear	1	26	Rope	1
13	3-stage planetary	1	27	4-Roller fairlead	1
14	1& 2-stage inner gear	1			

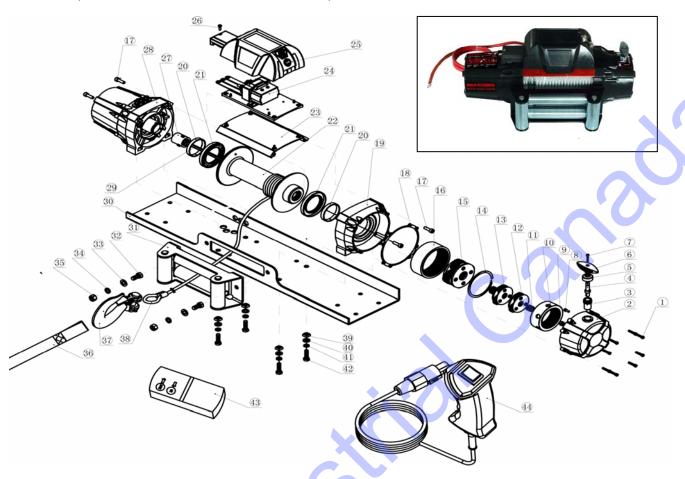
P, TP series (with the Article Number PL-Pxx, PL-TPxx)



No.	Name	Qty.	No	Name	Qty
1	Motor box cover	1	15	1& 2-stage inner gear	1
2	Motor rotor	1	16	Sun gear	1
3	Motor outer barrel	1	17	1-stage planetary	1
4	Motor base	1	18	2-stage planetary	1
5	Sliding bearing	2	19	3-stage planetary	1
6	Motor steel sleeve	1	20	3-stage inner gear	1
7	Transmission shaft	1	21	Drum	1
8	Support bar	2	22	Wireless remote	1
9	Gear box base	1	23	Remote control handle	1
10	Steel gasket	1	24	Hook	1
11	Gear box cover washer	1	25	Safty belt	1
12	Gear box	1	26	Rope	1
13	"O" shape ring	1	27	4-Roller fairlead	1
14	Clutch handle	1			1

KNOW YOUR WINCH

H series (with the Article Number PL-Hxx)



N	N	04	NT.	N	0,	NT.	N	0,
No	Name	Qty	No	Name	Qty	No	Name	Qty
1	M5*25 bolts	8	16	3-stage inner gear	1	31	Fairlead	1
2	Gear box cover	1	17	M8*25 bolts	4	32	M12*25 bolts	2
3	Clutch base	1	18	Steel gasket	1	33	φ 12 plain washer	2
4	Clutch bar	1	19	Gear box base	1	34	φ 12 flexible washer	2
5	Nut	1	20	Sliding bearing	2	35	M12 nut	2
6	Clutch handle	1	21	Gasket	2	36	Safty belt	1
7	M4*20 bolts	1	22	Drum	1	37	3/4 Hook	1
8	5M set screw	1	23	Supporting plate	1	38	Rope team	1
9	Oilless bearing	1	24	Solenoid team	1	39	M10 nut	4
10	1&2-stage inner gear	1	25	Control box cover	1	40	φ 10 plain washer	4
11	Hexagonal sun gear	1	26	M4.8*20 tapping screw	1	41	φ 10 flexible washer	4
12	1-stage planetary	1	27	Brake team	1	42	M10*35 bolts	4
13	2-stage planetary	1	28	Motor team	1	43	Wireless remote	1
14	Flexible set ring	1	29	Transmission shaft	1	44	Remote control handle	1
15	3-stage planetary	1	30	Mounting plate	1			

KNOW YOUR WINCH

Motor:

The winch motor is powered by the vehicle's battery. The motor provides power to the gear mechanism, which turns the winch drum and winds the winch rope.

Winch Drum: The winch drum is the cylinder onto which the winch rope feeds. The drum is driven by the motor and drive train. Its direction can be changed using the remote handle or wireless remote control.

Winch Rope: The winch rope's diameter and length are determined by the winch's load capacity and design. Wrapped around the winch drum and fed through the fairlead, the winch rope is looped at the end to accept the hook's clevis pin.

Transmission: The reduction gear converts the winch motor power into a large pulling force. The gear train design makes it possible for the winch to be lighter and more compact.

Control Box: Using electrical power from the vehicle's battery, the control box's contactor switches power to the motor, enabling the operator to change the direction of the winch drum rotation.

Remote Control Handle: Connecting to the control box and getting power during connecting. The operator can control the direction of drum rolling by pressing the button switch. The drum will stop automatically when the button is released. The operator can control the winch within 3 meters distance (the length of wire defaults to 3 meters).

Wireless Remote Control: The wireless remote control already finished pairing to your winch system, which is powered by batteries inside. The remote can be activated before use by turning the remote switch on or pressing the activation button. There is a signal receiving antenna in the control box and the available distance of the remote is 30 metres.

MOUNTING

A CAUTION To prevent accidental activation of the winch and serious injury, complete the winch installation and attach the hook before installing the wiring.

AWARNING Always choose a mounting location that is sufficiently strong enough to withstand the maximum pulling capacity of your winch.

Awarning Always spool the winch rope onto the drum in the direction specified by the drum rotation labels on the winch and/or in the documentation. This is required for the automatic brake(if so equipped)to function properly.

Awarning Always wind the winch rope on the bottom (mount side) of the drum.

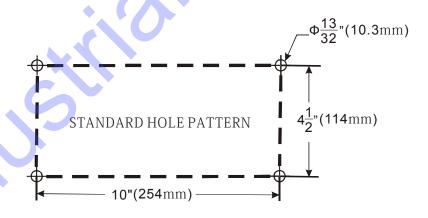
This winch should always be mounted in a horizontal orientation with the rope winding on and off the drum on the mount side(bottom)of the drum.

Correct rotation is required for the automatic brake to function properly. Horizontal mounting helps prevent the rope from piling up on one end of the drum which can damage the winch.

Always use recommended bolt and washer combinations torqued to recommended levels. Specifications listed below. Mounting system will dictate bolt length.

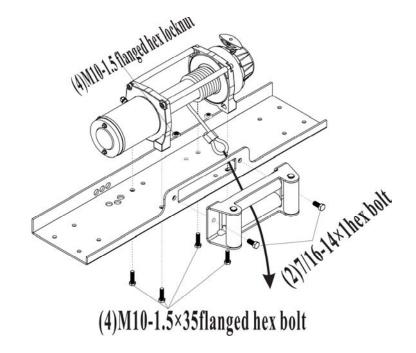
Mounting Bolt Pattern:

Standard: $10" \times 4.5"(54\text{mm} \times 114.3\text{mm})$ Smooth and flat mounting surface, minimum thickness = 1/4"(6.4mm)



Hardware

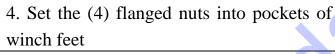
- (4) M10-1.5 flanged hex locknut
- (4) M10-1.5×35hex flange, 8.8,bolt
- (2) 7/16-14×1 hex bolt (4)M10-1.5 flanged hex

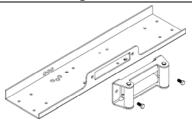


MOUNTING

Mount winch:

- 1. Choose a mounting location that is sufficiently strong enough to withstand the maximum pulling capacity of your winch.
- 2. Install your mounting bracket if necessary
- 3. Fasten fair lead to mounting bracket using the (2) bolts specified above

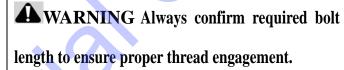


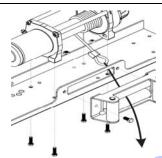


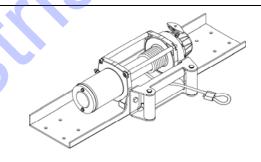


- 5. Thread the hook loop end of the rope through the opening of the mounting bracket and fairleat
- Note: Dot remove plastic wrap from remaining rope on drum at this time.

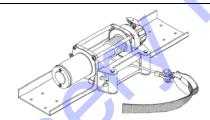
6. Set winch in mount, install bolts and tighen them







7. Attach hook to winch rope loop, attach hook strap to hook



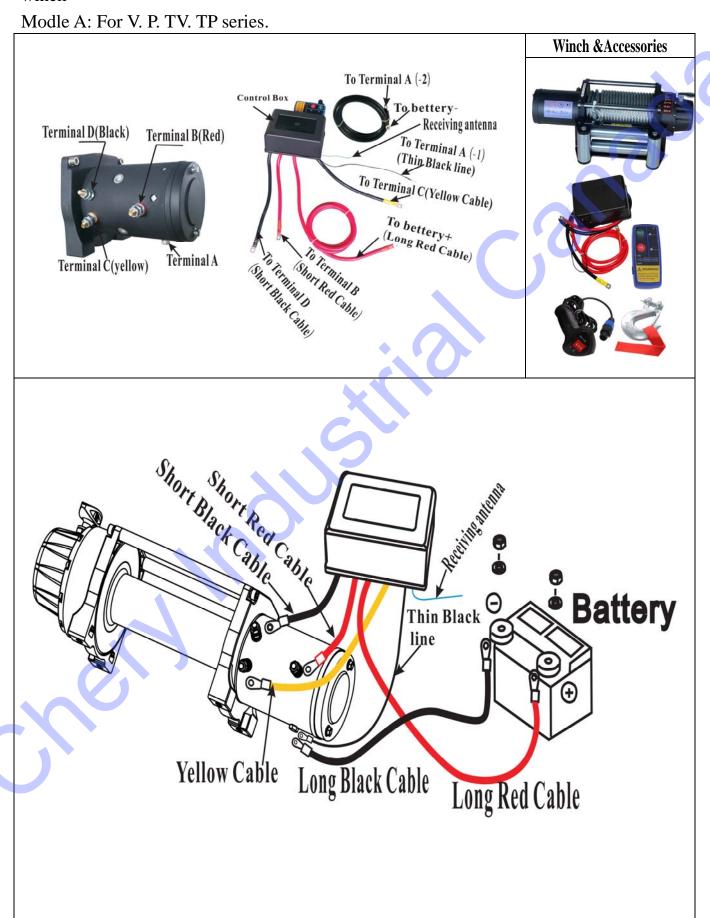
8. Remove plastic wrap from remaining rope on drum

Mounting your winch is now complete. Check all hardware to be sure it is tight and to torque. You can now move on to Install the Wiring.

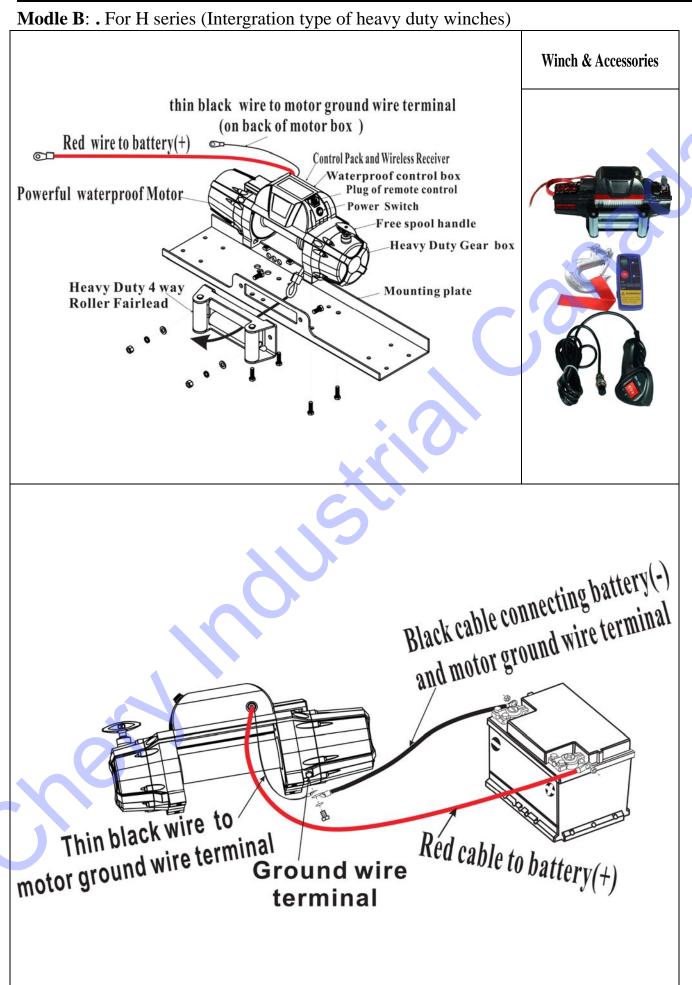
ELECTRICAL CONNECTIONS

Refer to the figures for wiring diagram.

Different winches with different wiring diagram, you shall make sure which one fit to your winch



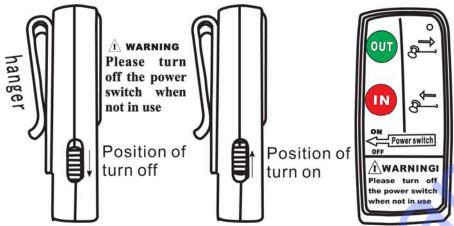
ELECTRICAL CONNECTIONS



KNOW YOUR ADVANCED WIRELESS REMOTE

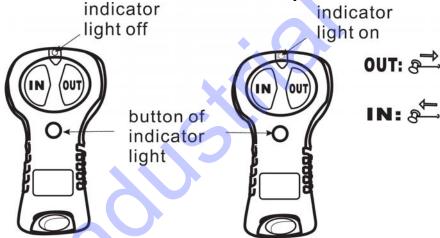
Before you begin, you should familiarize yourself with our Wireless Remote Control and each of its functions.

Model A: for wireless remote controller with blue shell



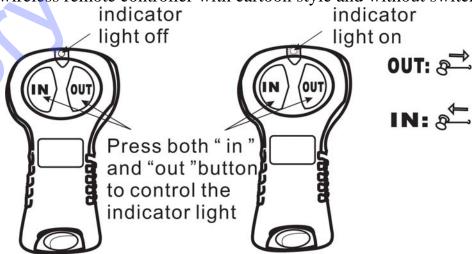
Note: battery is in back and keep away from water

Model B: for wireless remote controller with cartoon style and with switch button



Note: turn off the remote (indicator light off) when not in use, to prevent the loss of battery

Model C: for wireless remote controller with cartoon style and without switch button



Note: turn off the remote (indicator light off) when not in use, to prevent the loss of battery

FREESPOOL OPERATION

Pull and turn the clutch knob to the "Freespool" position. Activate the winch in Cable Out to check the drum rotation direction. If the drum rotates in the wrong direction, recheck your wiring. If there is a load on the rope, the clutch knob may not pull out easily. DO NOT FORCE THE CLUTCH KNOB. Release tension on the clutch by jogging out some of the rope. Check that there are at least five turns of wire rope/ 10 turns of synthetic rope left on the drum. Re-engaged the drum by returning the clutch knob to the "Engaged" position. Different winches with different clutches as the followed figures, you shall make sure which one fit to your winch.

Caution Clutch must be fully engaged before winching. Never engage clutch knob while drum is turning. If the winch motor stalls, do not continue to apply power.

winch	Clutch	Freespool operation
	Up and down%	ENGAGED FREESPOOL
	Up and down90°	ENGAGED FREESPOOL
	Tturn180°	winch Engaged FREESPOOL
	Tturn180°	ENGAGED FREESPOOL
	Tturn180°	ENGAGED FREESPOOL
	Tturn180°	ENGAGED FREESPOOL

TROUBLE SHOOTING

Trouble Shooting/Error Conditions

When the winch fails to operate after several attempts, or if theris any fault operation while winching. Check followings.

symptom	Possible cause	remedy		
	Cut Circuit or loosing	Check battery cable		
	The remote battery is critically low	Replace or charge battery		
	Wireless signal strength is low	Decrease distance between remote control and winch.		
	Damaged over load protector	Replace over load protector		
****	Loose connection of wirings	Checking all wirings		
Winch will not	Damaged or stuck solenoid	Replace solenoid		
operate	Defective remote control	Check winch operation with an auxillary switch		
	Damaged motor or worn carbon brush	Replace motor or carbon brush		
	Winch control pack is Under water. Wireless signal will not transmit under water	Winch control pack needs to be above water to receive wireless signal.		
	Broken wiring or bad connection	Reconnect or replace wiring		
Motor runs in	Damaged or stuck solenoid	Replace solenoid		
one direction	Switch inoperative	Replace switch		
	Dropt or lost wiring	Replace wiring and tighten		
	Freespool not dis-engaged	Engaged freespool		
Drum will not	Damaged brake or freespool ass'y	Repalce brake or freespool ass'y		
free spool	Damaged drum bushiong	Replace brum bushiong		
	Damaged gear box	Replace gear box		
	Damaged on inoperative pressed spring	Replace pressed spring		
No brake	Disengaged freespool	Engaged freespool		
NO DIAKE	Damaged inner gear plate	Replace inner gear plate		
	Damaged inner gear	Replace inner gear		
Winch runs	Motor leads crossed	Reverse electric connections to motor		
opposite	Solenoid control crossed	Reverse black and red wires on solenoid		
direction	Remote control or trigger switch crossed	Reverse electric connections		
Motor runs	Long period of operation	Stop operation and make it cool		
extremely hot	Over load	Reduce load		
extremely not	Damaged or inoperative of brake	Replace or repair the brake		

MAINTENANCE

Check	Before first operation	After each use	Every 90 days
Take time to fully read the Instructions and/or			
Operations Guide, and/or Basic Guide to			
Winching Techniques. in order to understand	~		
your winch and its operations			
Check fasteners and make sure they are tight and	,		
to proper torque. Replace damaged fasteners.	~		
Verify wiring to all components is correct and be	,		
certain that all connections are tight.	~		~
Verify there is no exposed/bare wiring. terminals			
or cable insulation damage (chafing/cutting).	,	10	,
Cover any exposures with terminal boots. Repair	~		~
or replace damaged electrical cable.			
Inspect rope for damage. Replace rope		,	,
immediately if damaged.		~	~
Keep winch, rope and switch control free from			
contaminants. Use a clean rag or towel to		√	
remove any dirt and debris.			
Check and place/replace the battery of wireless	,		,
remote control	~		~

DISPOSAL

Batteries should not be disposed of in general household waste. Observe the local waste disposal regulations, details of which can be obtained from your local authority.

All electrical and electronic equipment must be disposed of separately from general household waste using the sites designated by local authorities.

If a product displays this symbol of a crossed-out wheelie bin, the product is subject to European Directive 2012/19/EC.

The appropriate disposal and separate collection of used equipment serve to prevent potential harm to the environment and health. They are a prerequisite for the re-use and recycling of used electrical and electronic equipment.

For further information on disposing of your used equipment, please contact your local authority or your refuse collection service.

Thery Industrial Canadr

VEHICLE RECOVERY ELECTRIC WINCH



Series Wound motor Gear train:3-Stage Planetary Gear Ration:150:1 or 271:1

winch 8000LBS(3630kg)

winch 13500LBS(6124kg)



Series Wound motor Gear train:3-Stage Planetary Gear Ration:216:1

winch 6000LBS(2724kg)

winch 17000LBS(7711kg)



Series Wound motor Gear train:3-Stage Planetary Gear Ration:265:1

winch 8000LBS (3630kg)

winch 20000LBS(9070kg)







