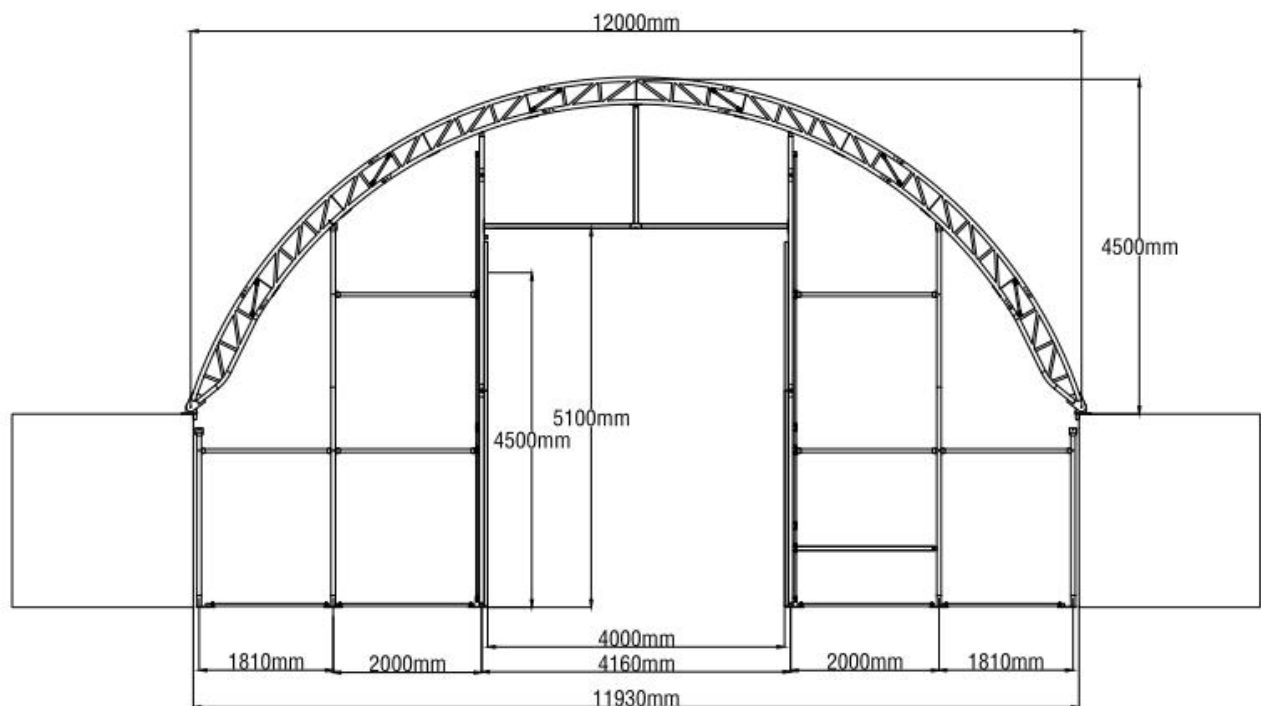


Front wall for C40-15DR-CS

Front wall with 4x4m winch door

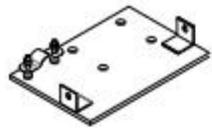
(suitable for both 40GP and 40HQ containers)



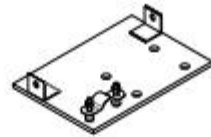
Parts List		
Code	Description	Qty
F1L	Base plate for winch door	1
F1R	Base plate for winch door	1
F2L	Side base plates at left	1
F2R	Side base plates at right	1
F3	Middle base plates	2
F4L	Left lower door track	1
F4R	Right lower door track	1
F5L	Left middle door track	1
F5R	Right middle door track	1
F6L	Left upper door track	1
F6R	Right upper door track	1
F7	Door edge tube	2
F8	Door edge tube for GP container	2
F8A	Door edge tube for HQ container	2
F9	Door beam	1
F9A	Door beam	1
F10	Door suspender	1
F10A	Boom brace	1
F11	Tubes insert into the winch door	8
F11A	Mechanical door weight tube, swaged end	8
F12	Side standing legs	2
F13L	Lower standing legs	1
F13R	Lower standing leg for conect square tube	1
F14L	The upper part of the left standing legs	1
F14R	The upper part of the right standing legs	1
F15	Horizontal tubes above the door	4
F15A	Front canopy side cross tube	2
F16	Horizontal tube for install winch wheel	1
F17	Bottom tensioning tubes	2
F17A	Bottom side tension tube	2

F18	Bottom tensioning tubes	2
F19	Added door track to suit HQ container	4
F20	Door edge sleeve	12
F21	Door edge insert	12
F22	Small diagonal brace	12
F23	48 Clips	12
F24	60 Clips	1
F25	U Clips	4
F26	Welding iron plate for No. F12	2
F27	Two-hole angle bracket	1
F28	Welding iron plate for No. 4	1
F29	PPR tube 2M	27
U1	Rope	1 bundle
U2	Small ratchet with strap	60
U15	Plastic cap	8
U26	Stake pegs	24
S11	Carriage bolts M10*90	6
S15	Bolts M10*90	59
S17	Bolts M10*50	13
S18	Bolts M10*30	19
S19	Bolts M12*40	20
S30	Flange nut M10	84
S29	Flange nut M11	20
S35	Nut M10	13
S26	Flat washer M12	40
S25	Flat washer M10	26
S42	Self-tapping screw M4.2*20	8

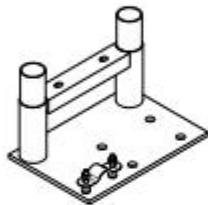
Front wall assembly



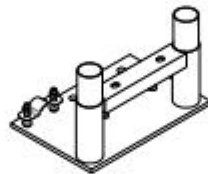
F1L x1pc



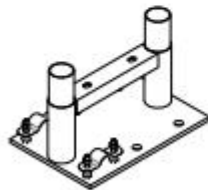
F1R x1pc



F2L x1pc



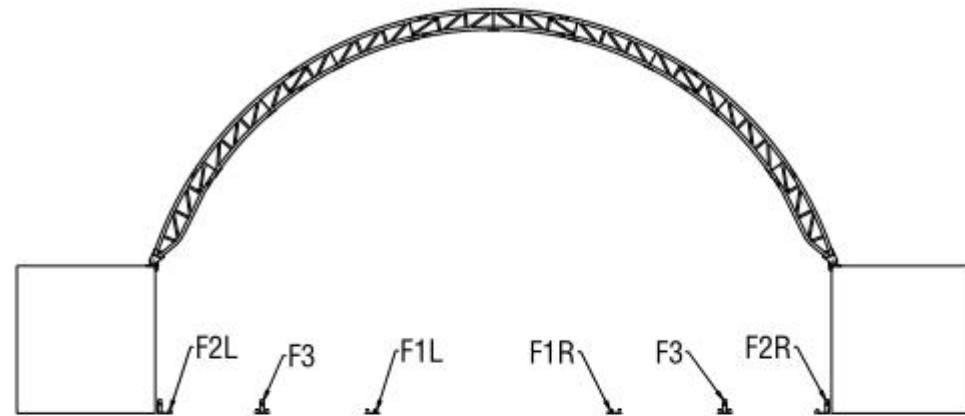
F2R x1pc



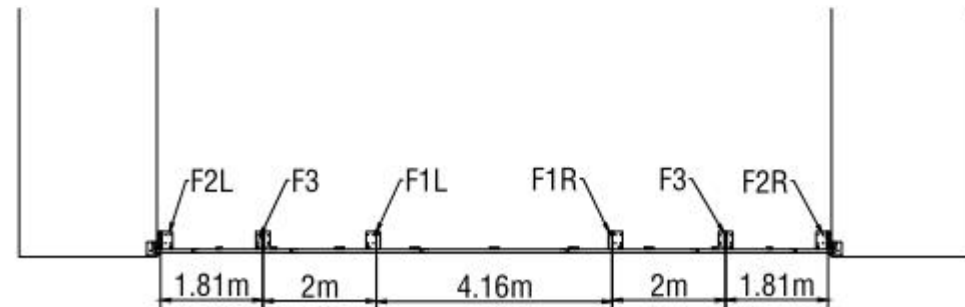
F3 x2pcs



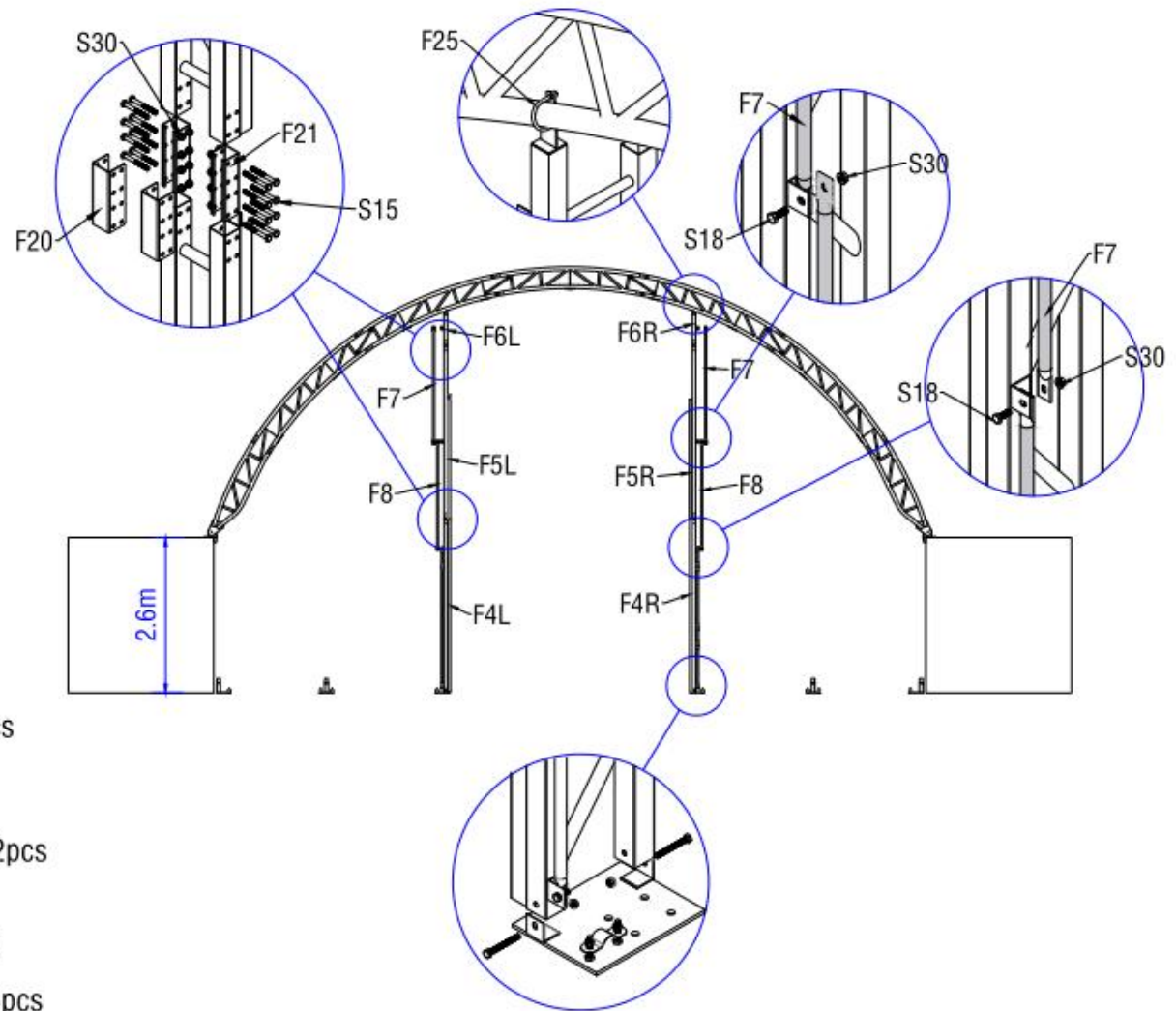
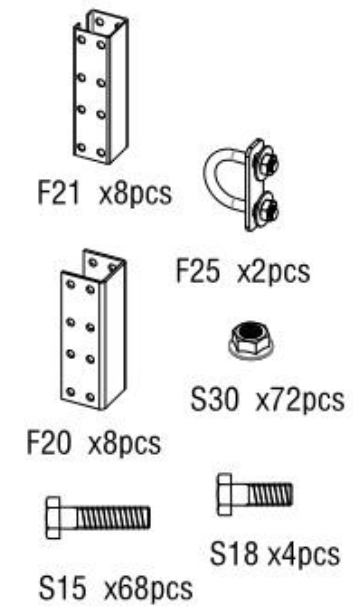
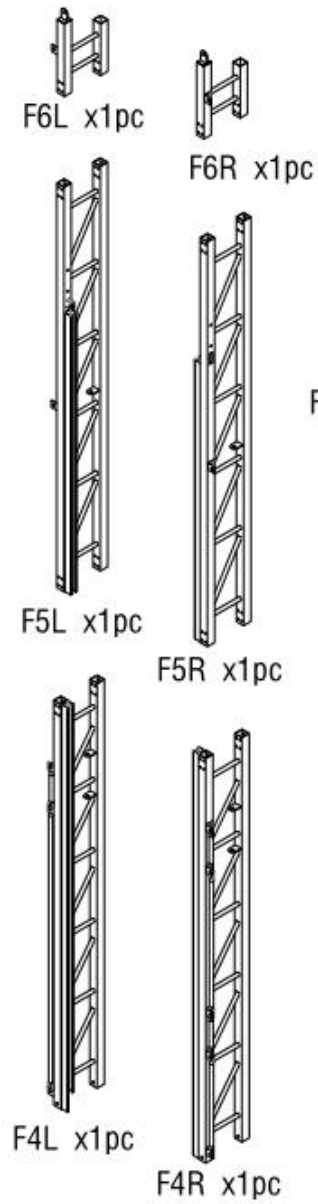
U26 x24pcs

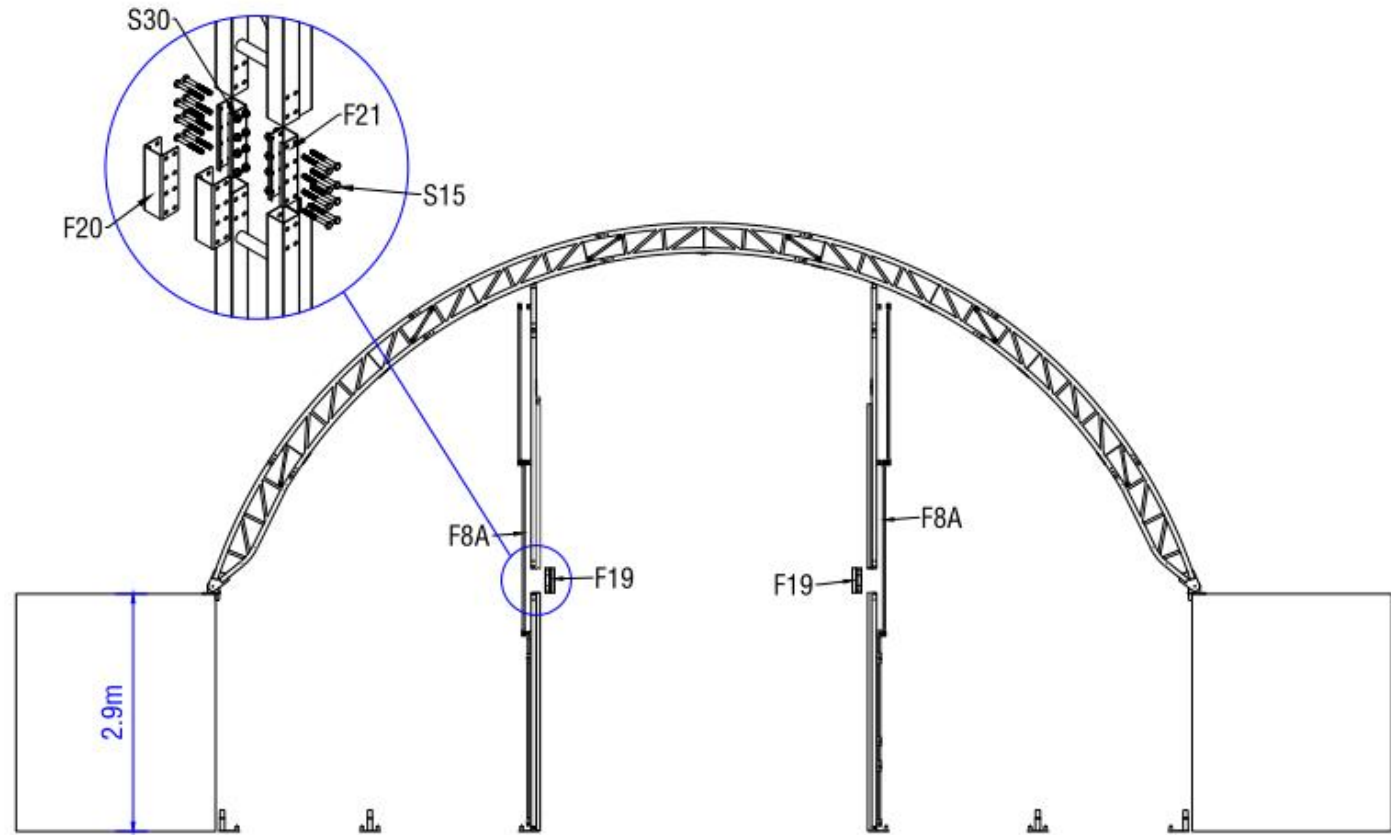
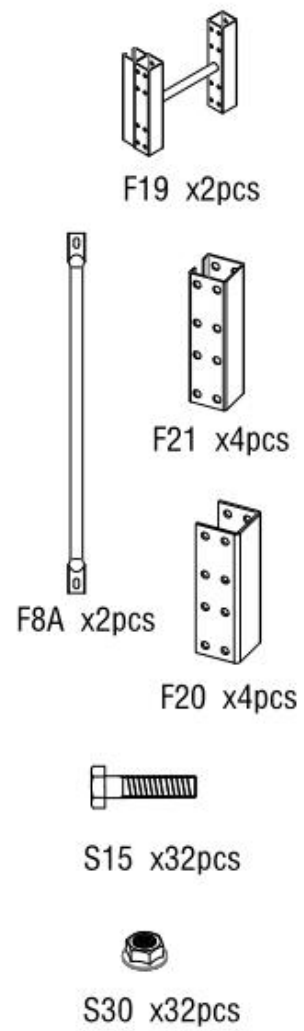


FRONT

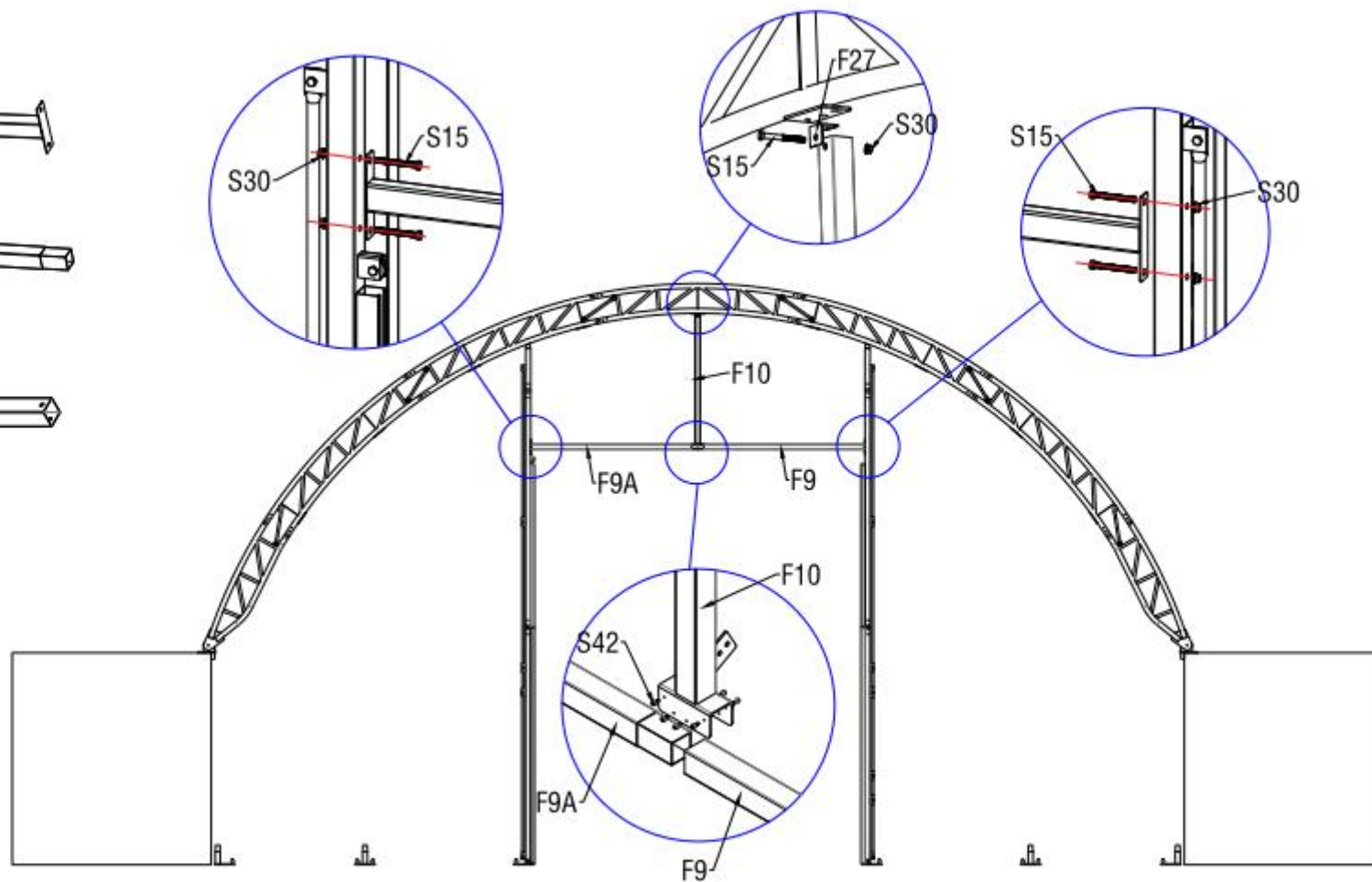
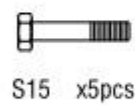
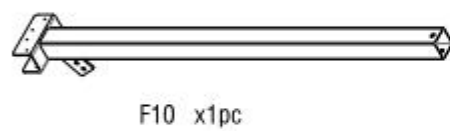
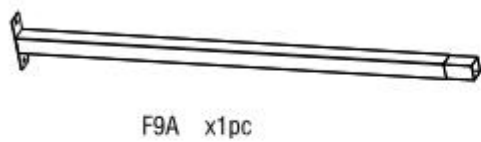


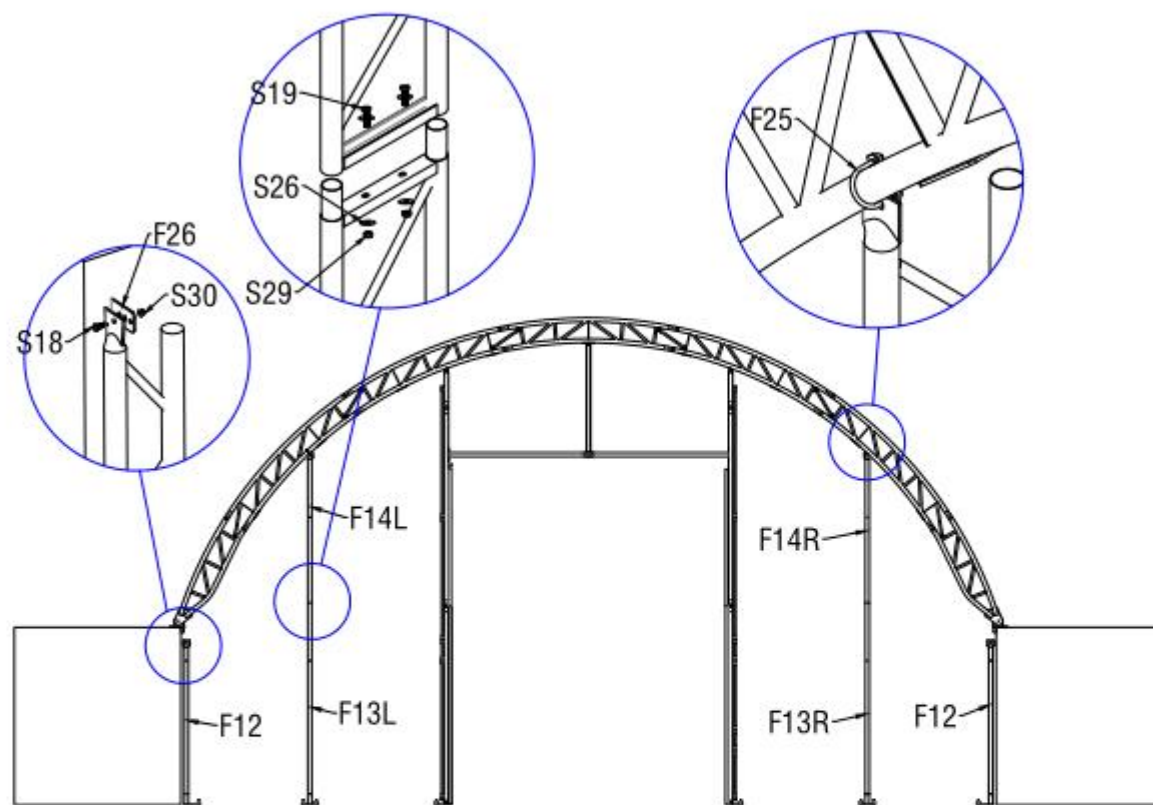
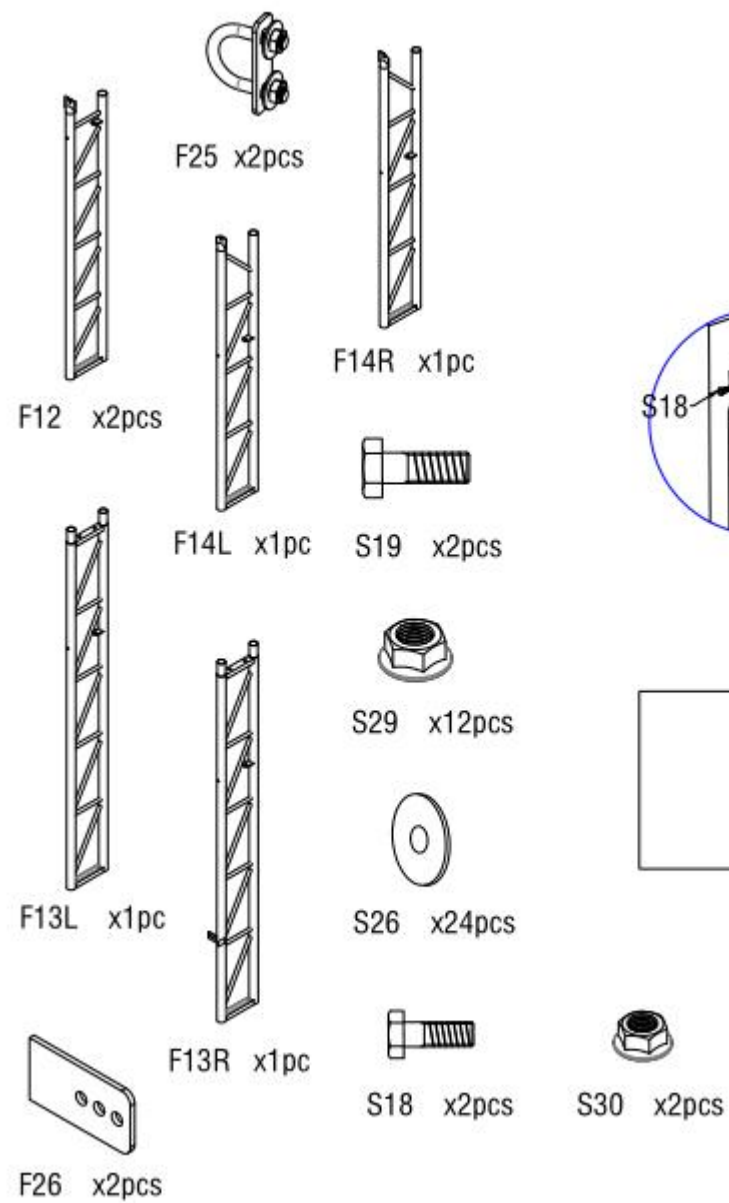
TOP

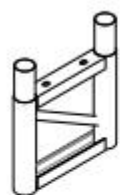




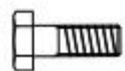
Insitall on HQ container







F18 x4pcs



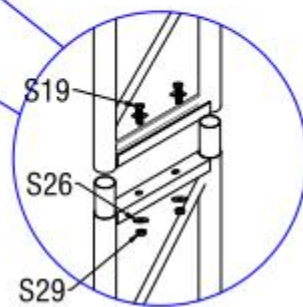
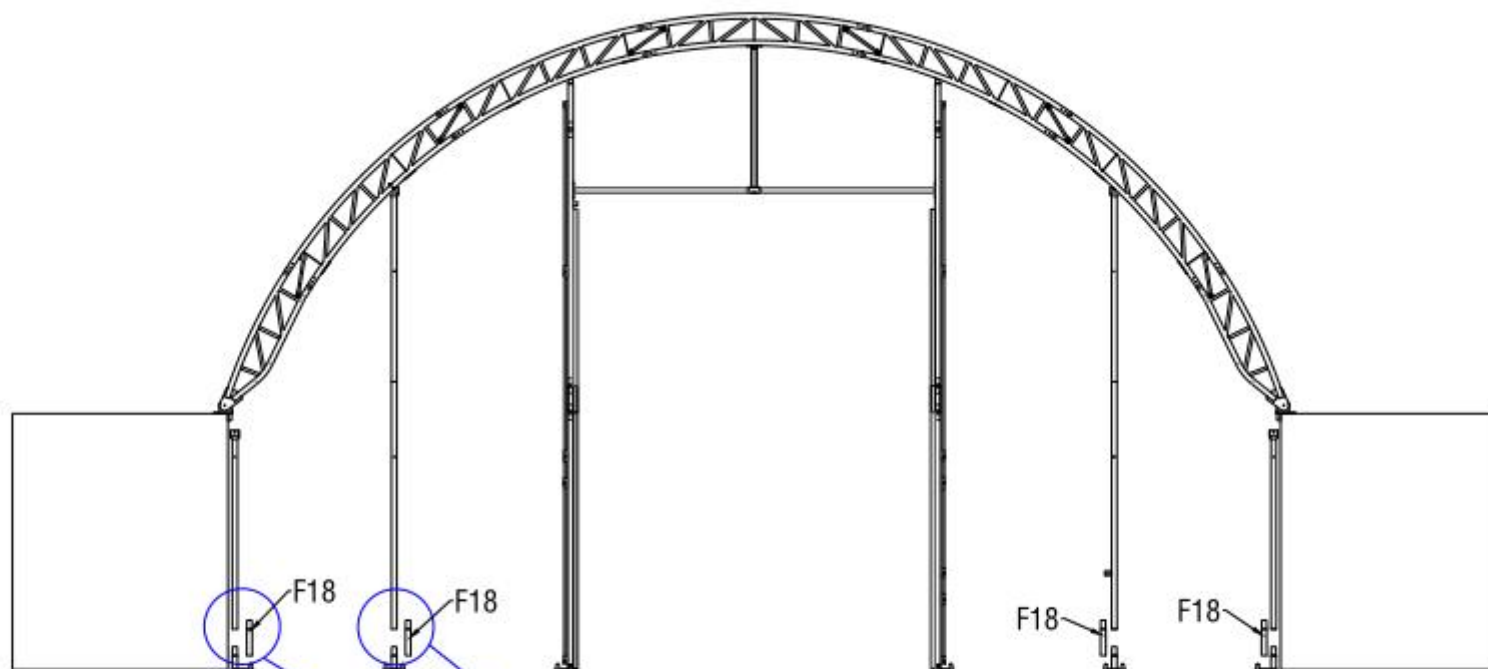
S19 x8pcs



S29 x8pcs



S26 x16pcs



Insitall on HQ container



F15 x4pcs



F15A x2pcs



F16 x1pc



F17 x2pcs



F17A x2pcs



U15 x 8pcs



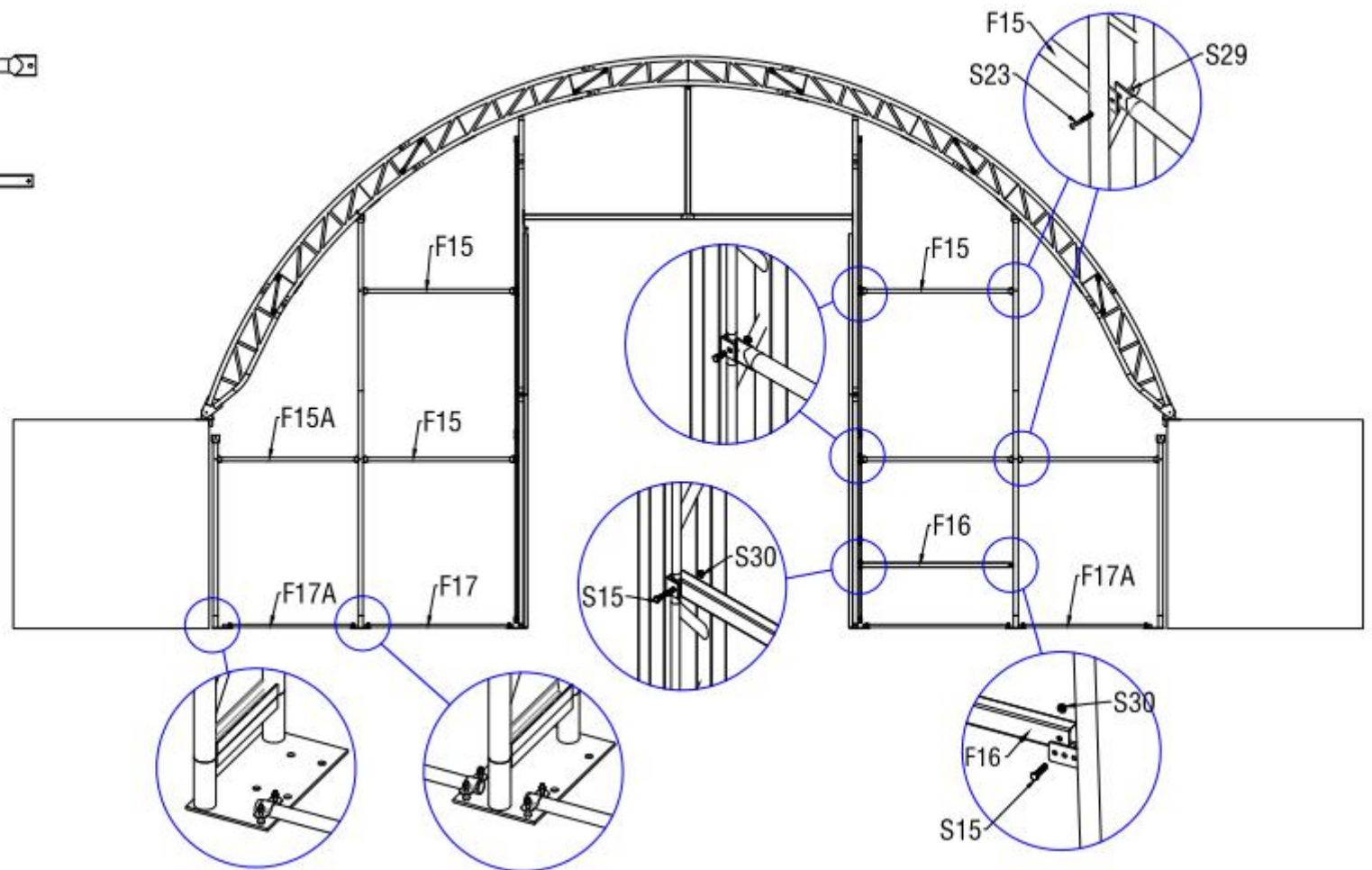
S11 x6pcs

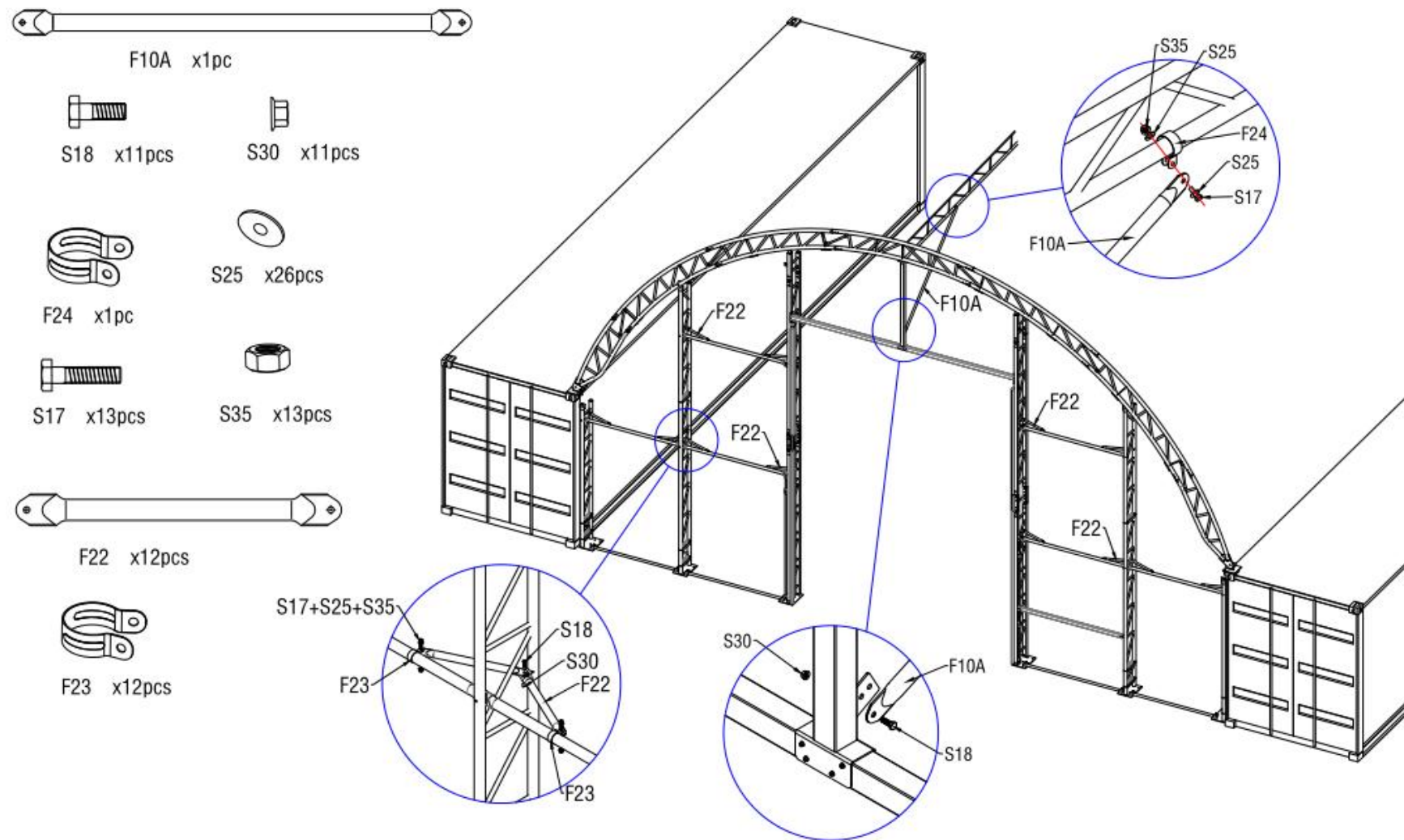


S15 x2pcs



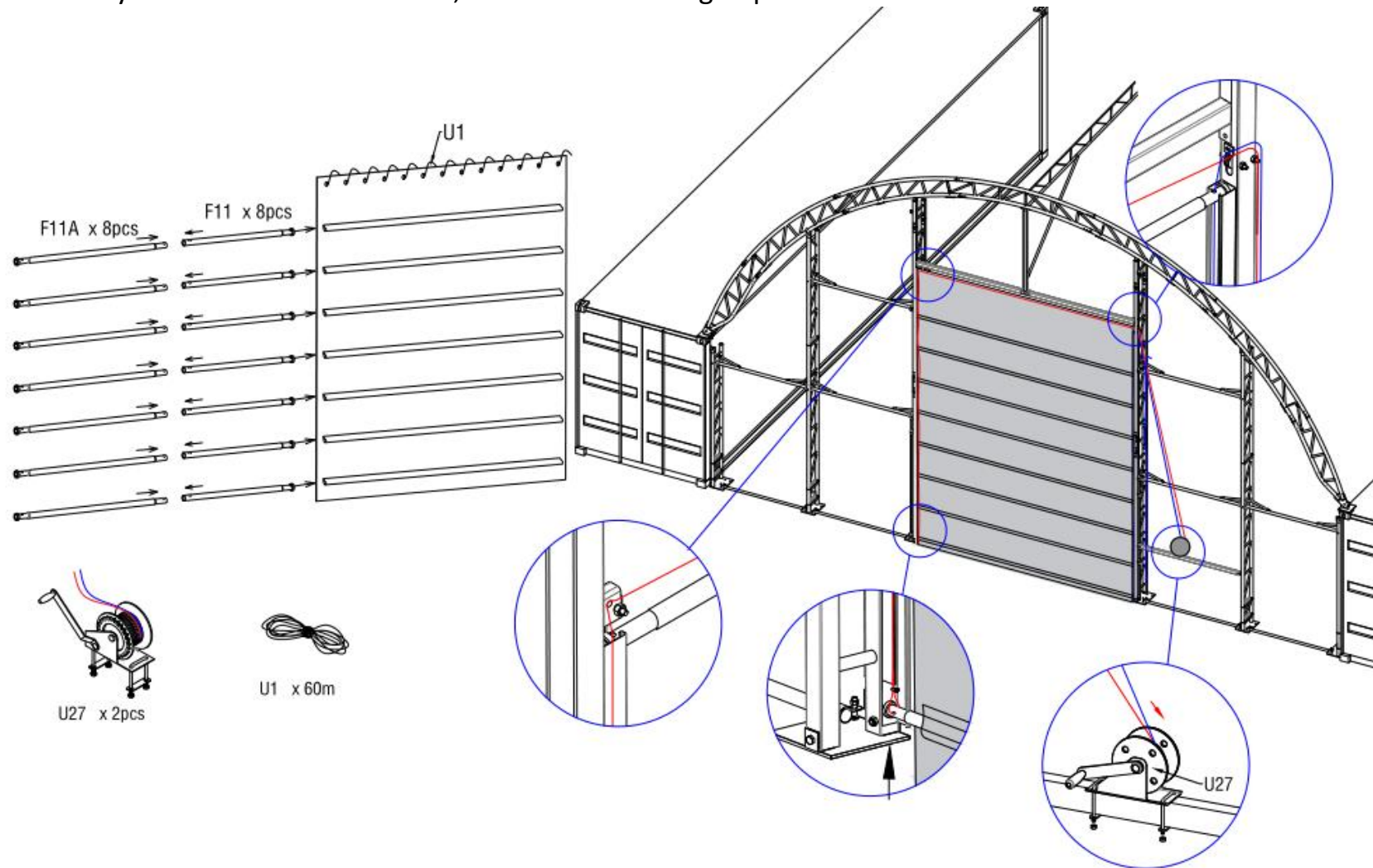
S30 x8pcs



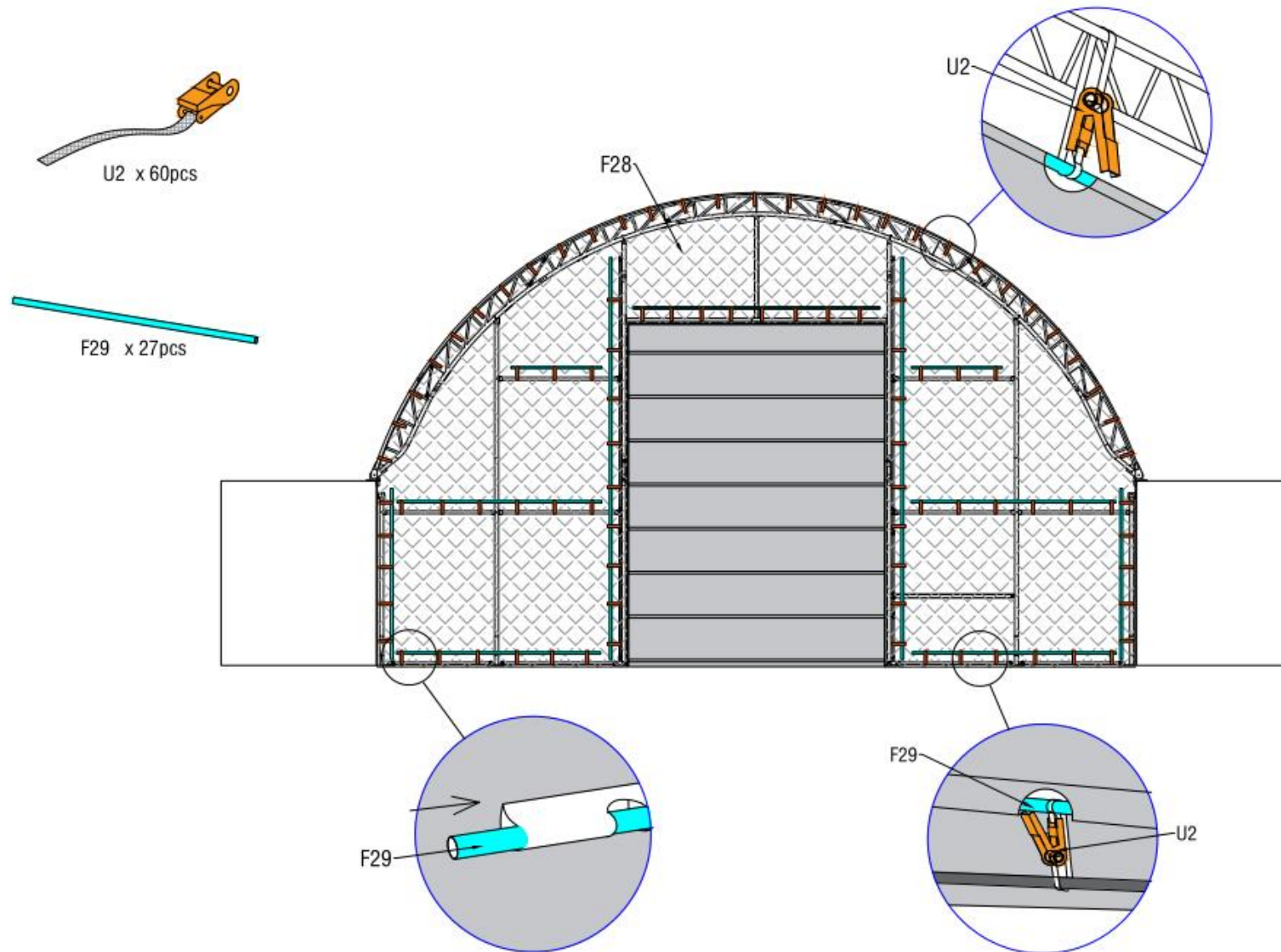


1. As Above Figures shows, find out all spare parts for the front wall. connect them. Together by use screw, make sure the spacing. There are stake pegs for base plates.

2. There are some dropping tubes(No.13) need to be insert into the door cover, use steel wire to insert into all these dropping tubes one by one, and go through the pully from top to bottom & from bottom to top. Tie the end of the steel wire to the winch wheel. Thus when you move the winch wheel, the door could be go up and down.



3. Find out the front wall cover (No.F28), Insert the PPR tube (No. F29) on the frame and use small ratchet with straps (No. U2) to tie down the cover and tube.



Adjust and tighten them once per month after assembly to make sure they work perfect.