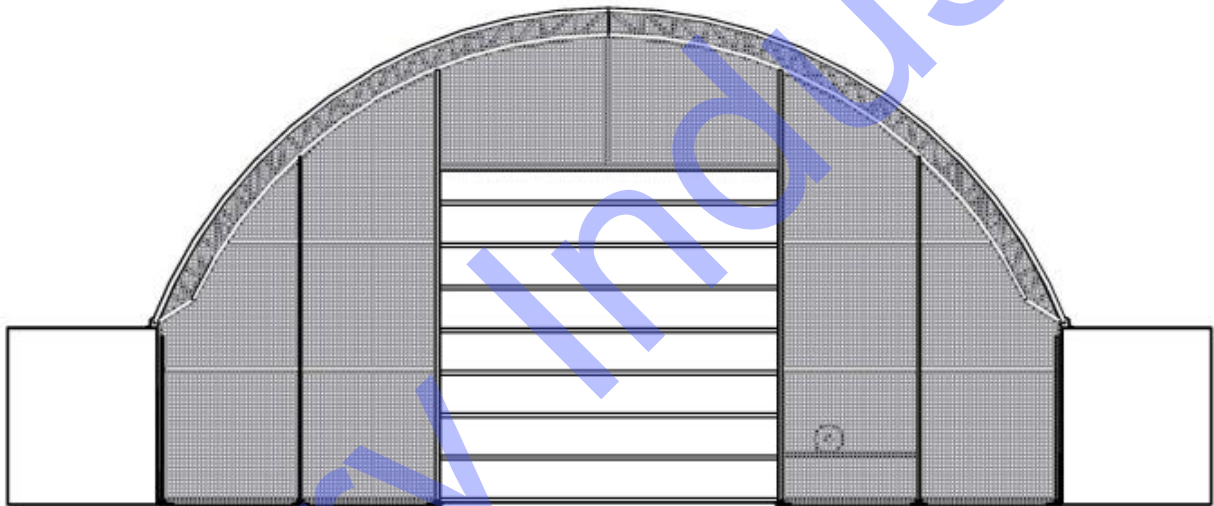


End panel for C50-17DR-M

Front panel with winch door

ASSEMBLY ON 40GP or 40HQ CONTAINER



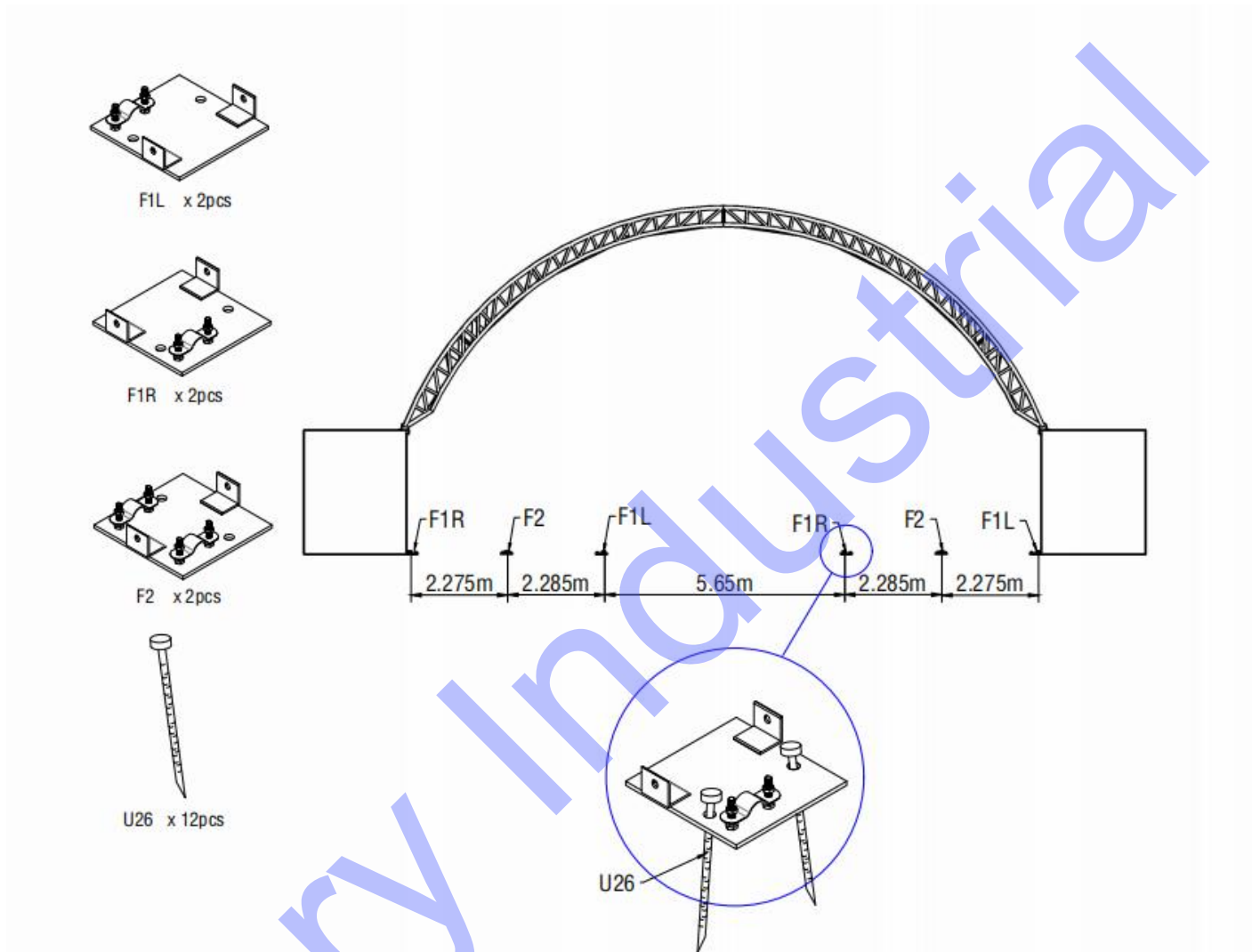
Door size: H16ft*W18ft

Parts List		
Code	Description	Qty
F1L	Base plate on the left for the door	2
F1R	Base plate on the right for the door	2
F2	Base plate at middle	2
F3L	Left lower door track	1
F3R	Right lower door track	1
F4L	Left Door track at middle	1
F4R	Right Door track at middle	1
F5L	Left Upper door track	1
F5R	Right Upper Door track	1
F6	Coil tube along the door side	4
F7	Tension Female Tube For Door beam	1
F8	Tension Male Tube For door beam	1
F9	Door Beam	1
F10	Diagonal Support Tube for door beam	1
F11	Lower standing legs of the front and back panle	1
F11A	Lower standing legs of the front panel on the right side	1
F12L	Upper standing legs of the front panel on the left side	1
F12R	Upper standing legs of the front panel on the right side	1
F13L	The standing legs of the front and back panel along the container left	2
F13R	The standing legs of the front and back panel along the container right	2
F14	Horizontal pipe of the front panle at the shoulder	2
F15	Horizontal pipe of the front panle	6
F16	Horizontal pipe of Mechanical wheel	1
F17	Tension tube at the bottom of front panel	4
F18L	Female dropping Tube for doors	7
F18R	Male dropping Tube for doors	7
F19	Fixing iron of the legs along the container	2

F20	Door clamping piece (40*60square tube)	12
F21	Standing legs clamping piece (40*60square tube)	8
F22	Half arc fired straight 3 hole iron plate	1
F23	Half arc fired inclined 3 hole iron plate	6
F24	Front panel	1
F25L	Added door edge on the left	1
F25R	Added door edge on the right	1
F26	Added standing leg	2
F27	25 PPR tube	34 pcs
U26	Stake peg	12
U27	Mechanical wheel with wire rope	1
U1	Rope	1
U2	Ratchet with band	170
U20	Square plug	4
U15	Round plug	8
S18	Hexagon bolt M10*30	15
S17	Hexagon bolt M10*50	1
S16	Hexagon bolt M10*60	2
S15	Hexagon bolt M10*90	23
S41	self-tapping screw M5.5*25	332
S30	flange nut M10	40
S35	Hexagon nut M10	1
S25	Plain washer M10	2

A Front wall assembly

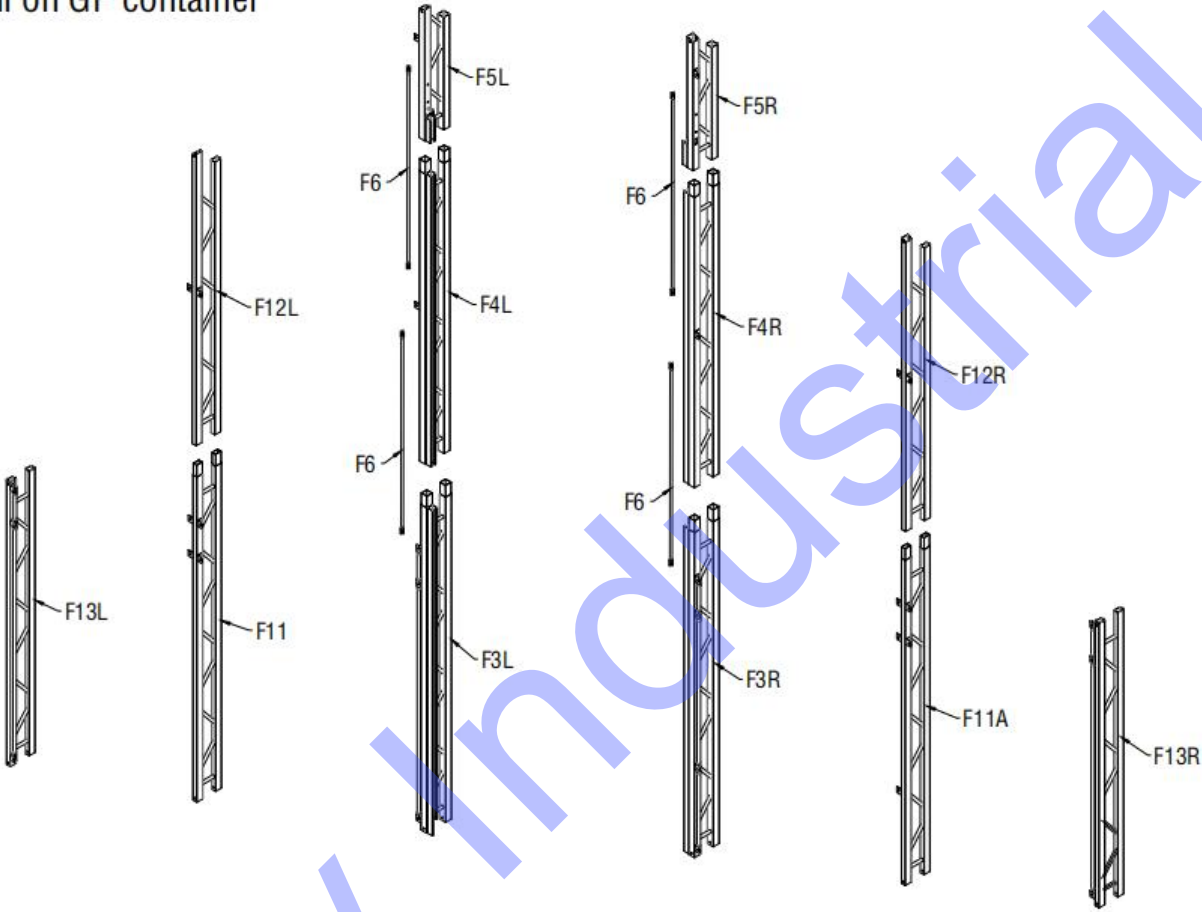
1. Fix the basement



As Above Figures shows, find out all spare parts for the front wall.

2. Install on GP container

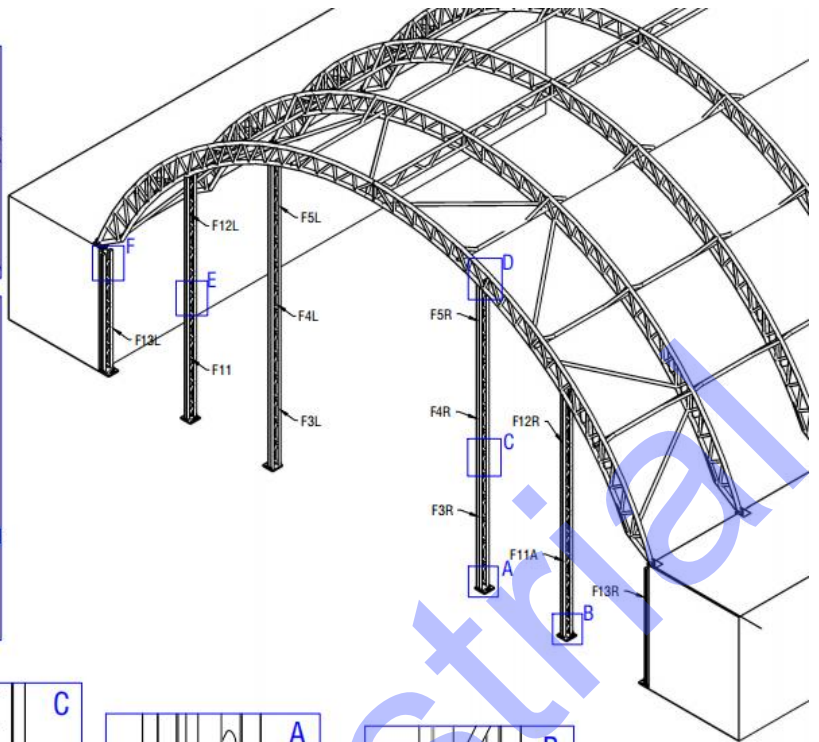
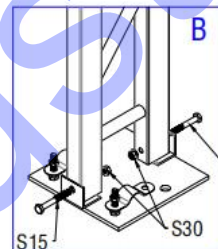
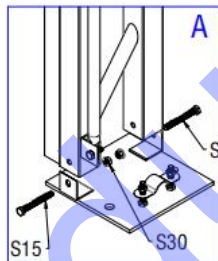
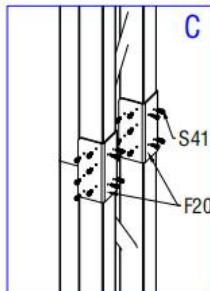
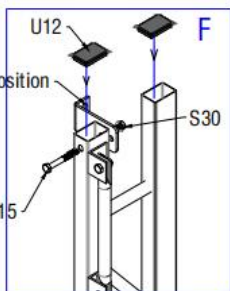
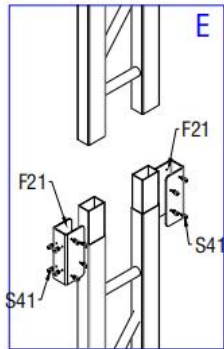
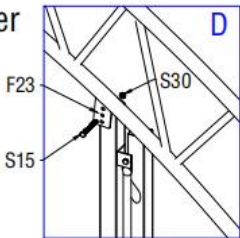
Insitall on GP container

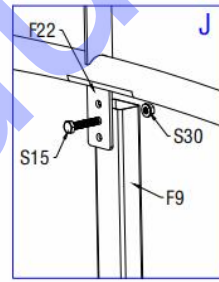
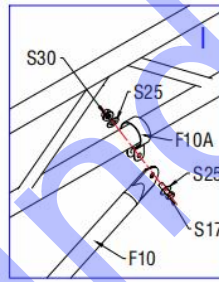
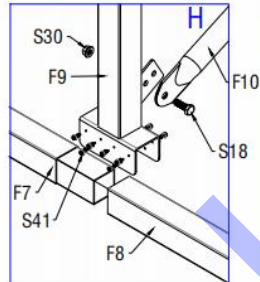
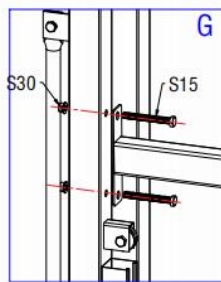
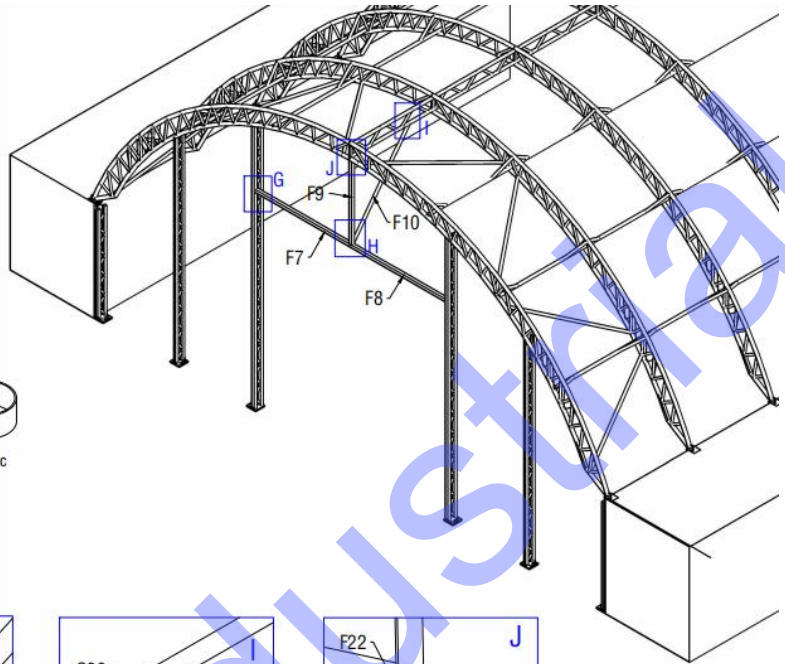
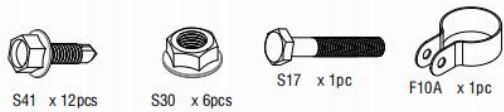
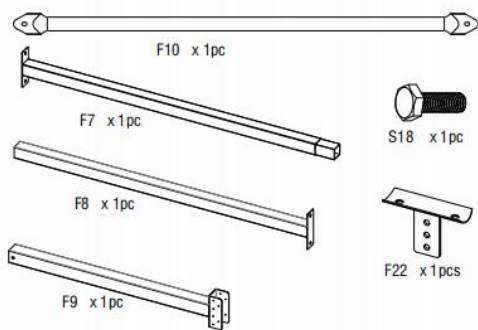


Insitall on GP container

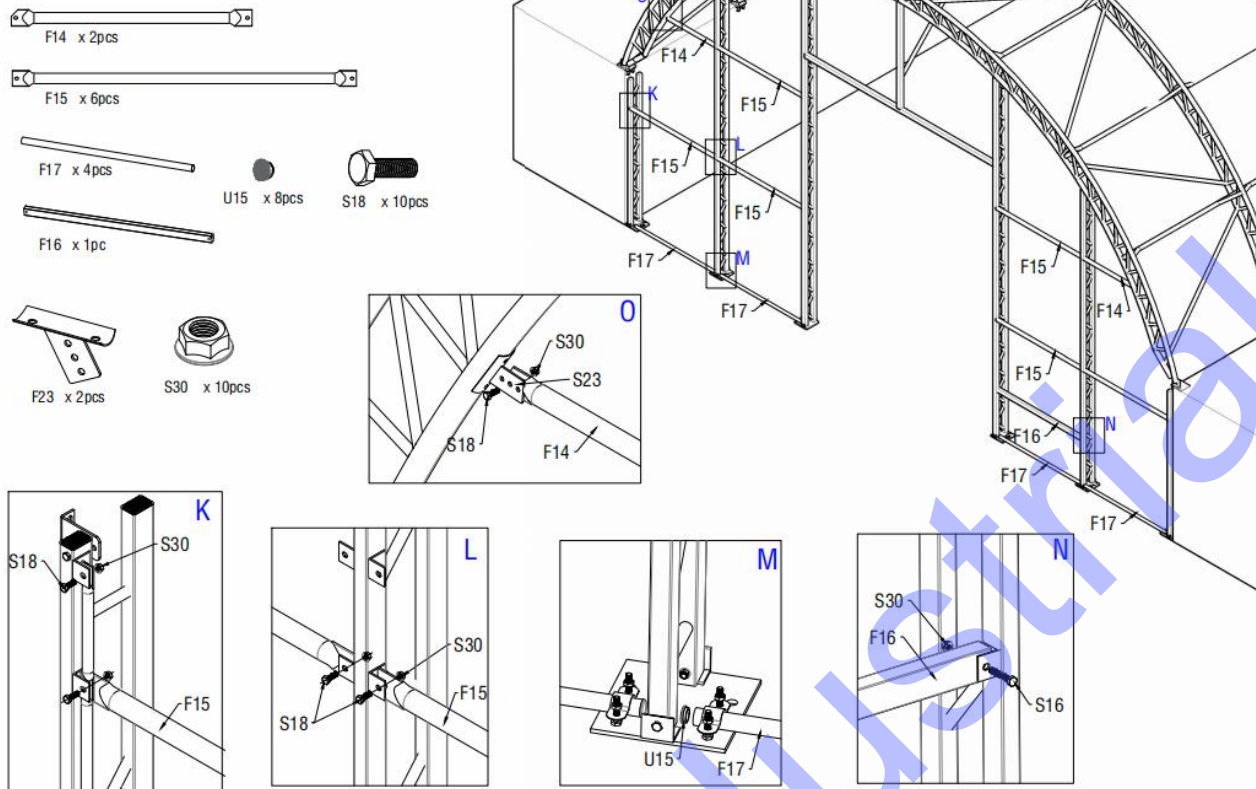
- F20 x 8pcs
- F21 x 4pcs
- F19 x 2pcs
- F23 x 4pcs
- S41 x 176pcs
- S30 x 18pcs
- S15 x 18pcs
- U12 x 4pcs

Welding position





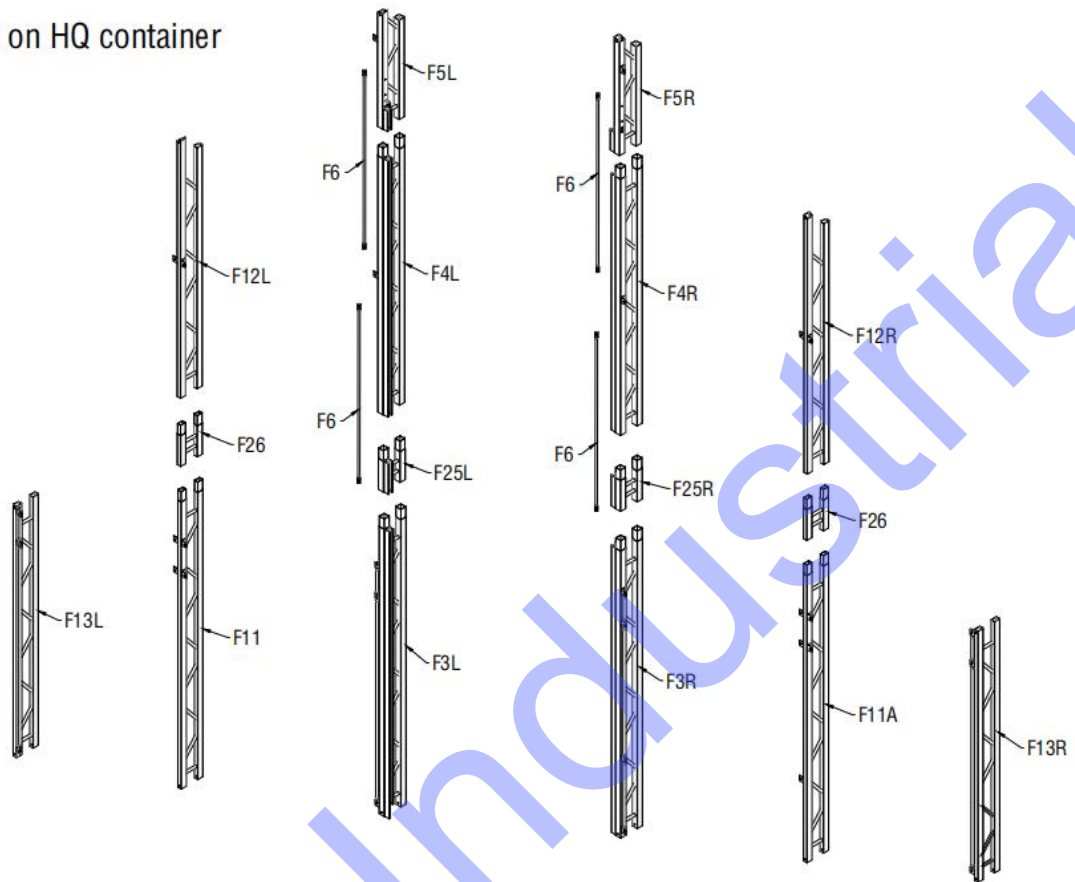
Insitall on GP container



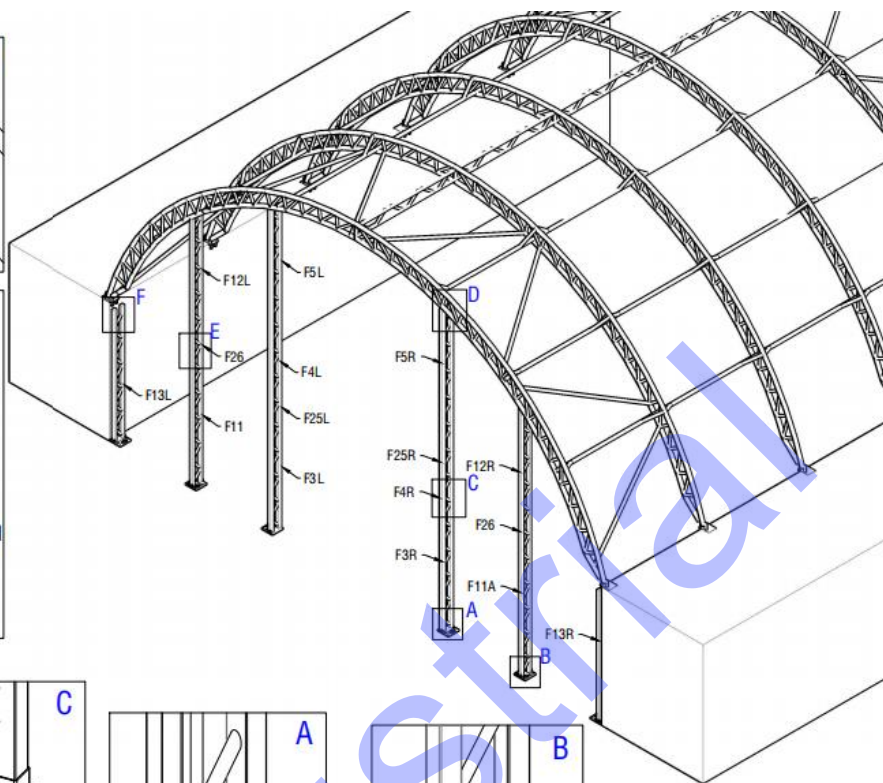
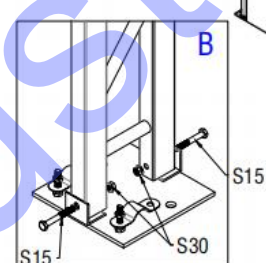
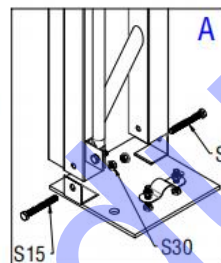
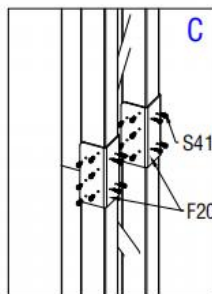
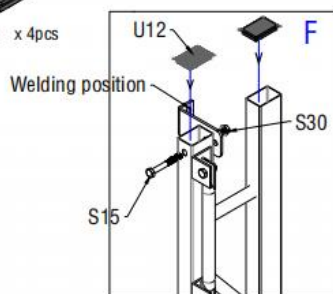
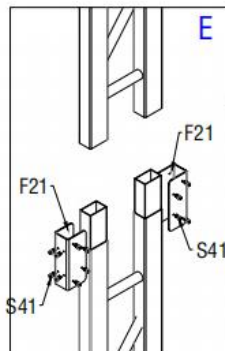
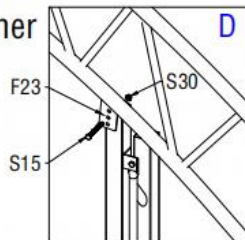
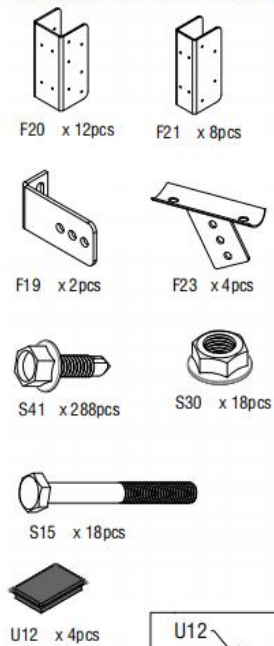
Make sure the pacing, and then use screws to connect those spare parts together.
As Above Figures shows, find out all spare parts for the front wall connect them together by use screw, make sure the spacing. There are stake pegs for base plates.

3. Install on HQ container

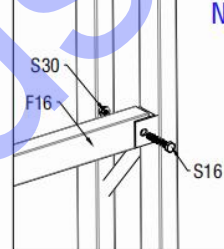
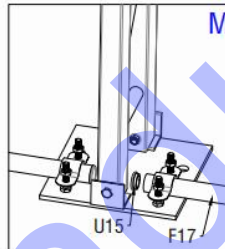
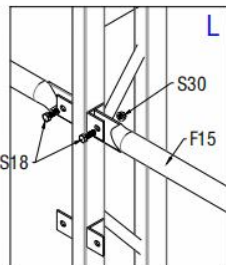
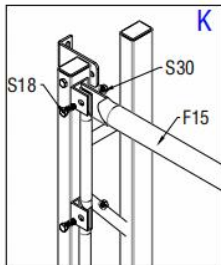
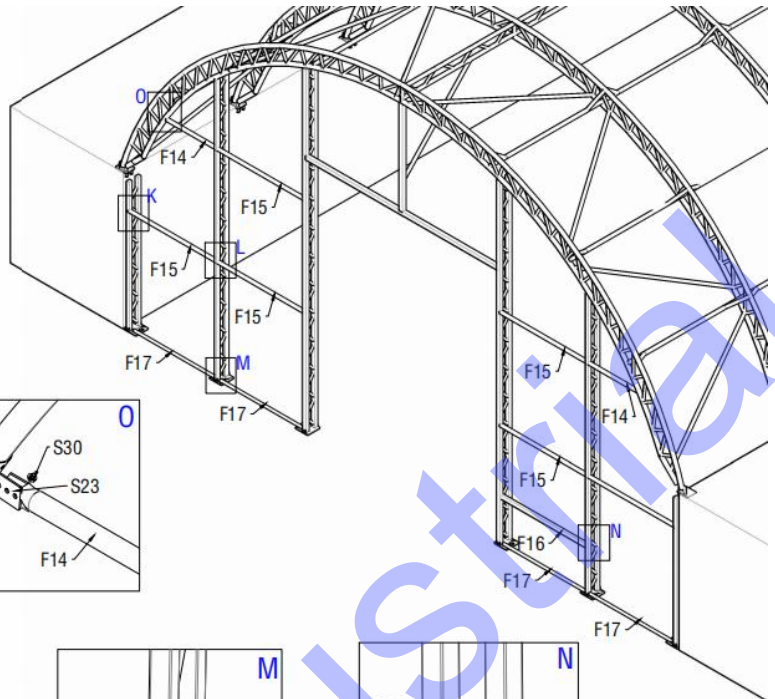
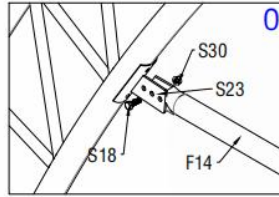
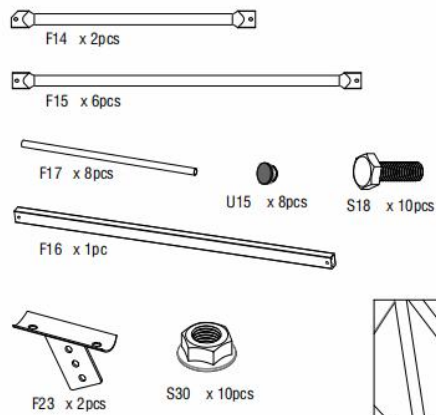
Insitall on HQ container



Insitall on HQ container

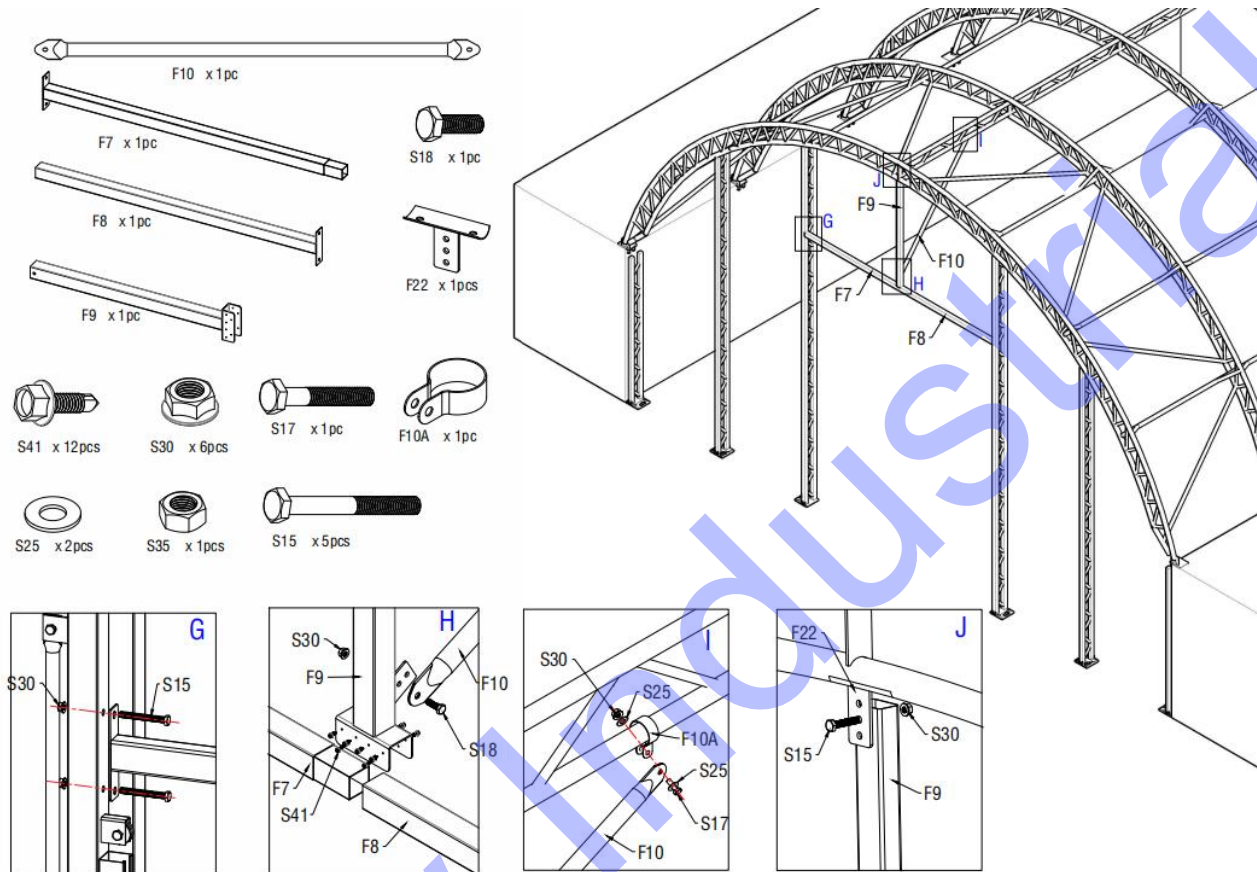


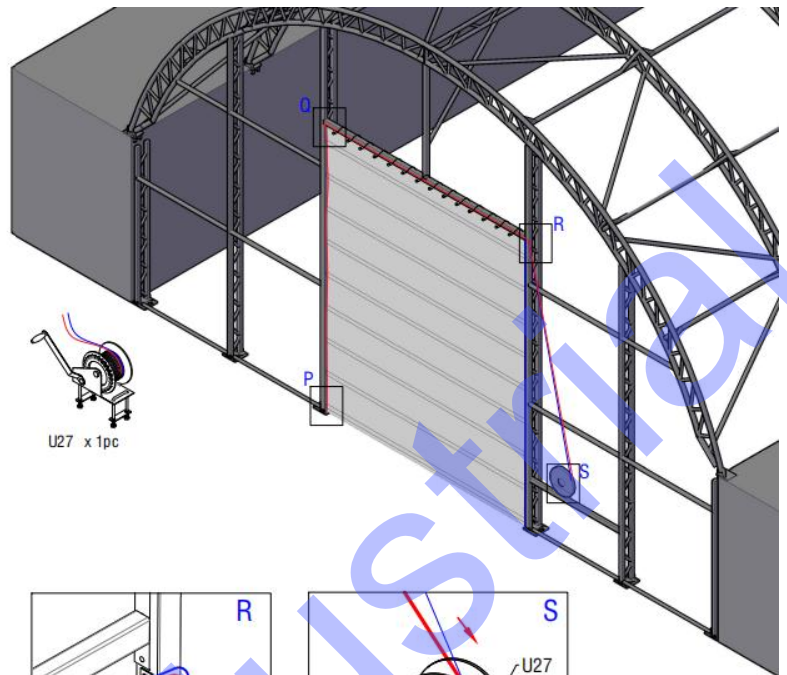
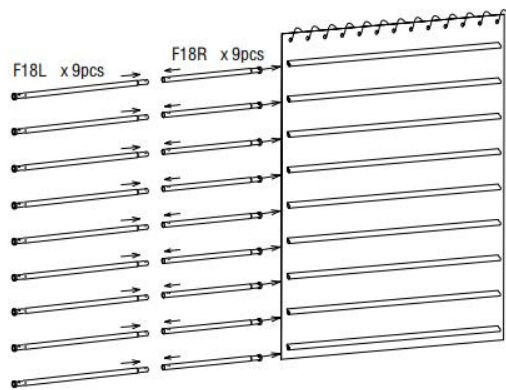
Insitall on HQ container



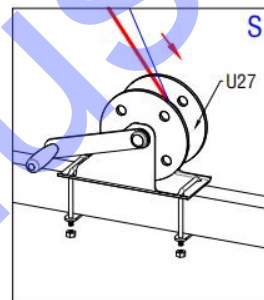
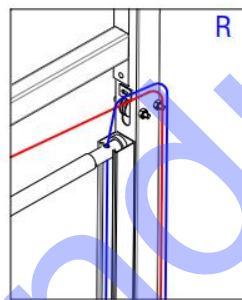
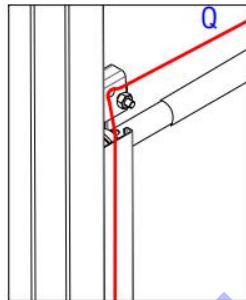
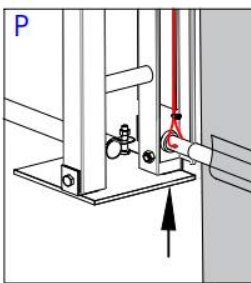
As Above Figures shows, find out all spare parts for the front wall. connect them together by use screw, make sure the spacing. There are stake pegs for base plates.

B Install the door suitable for GP & HQ container

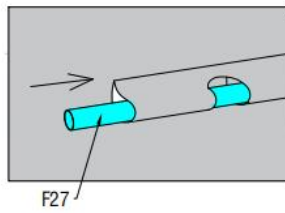




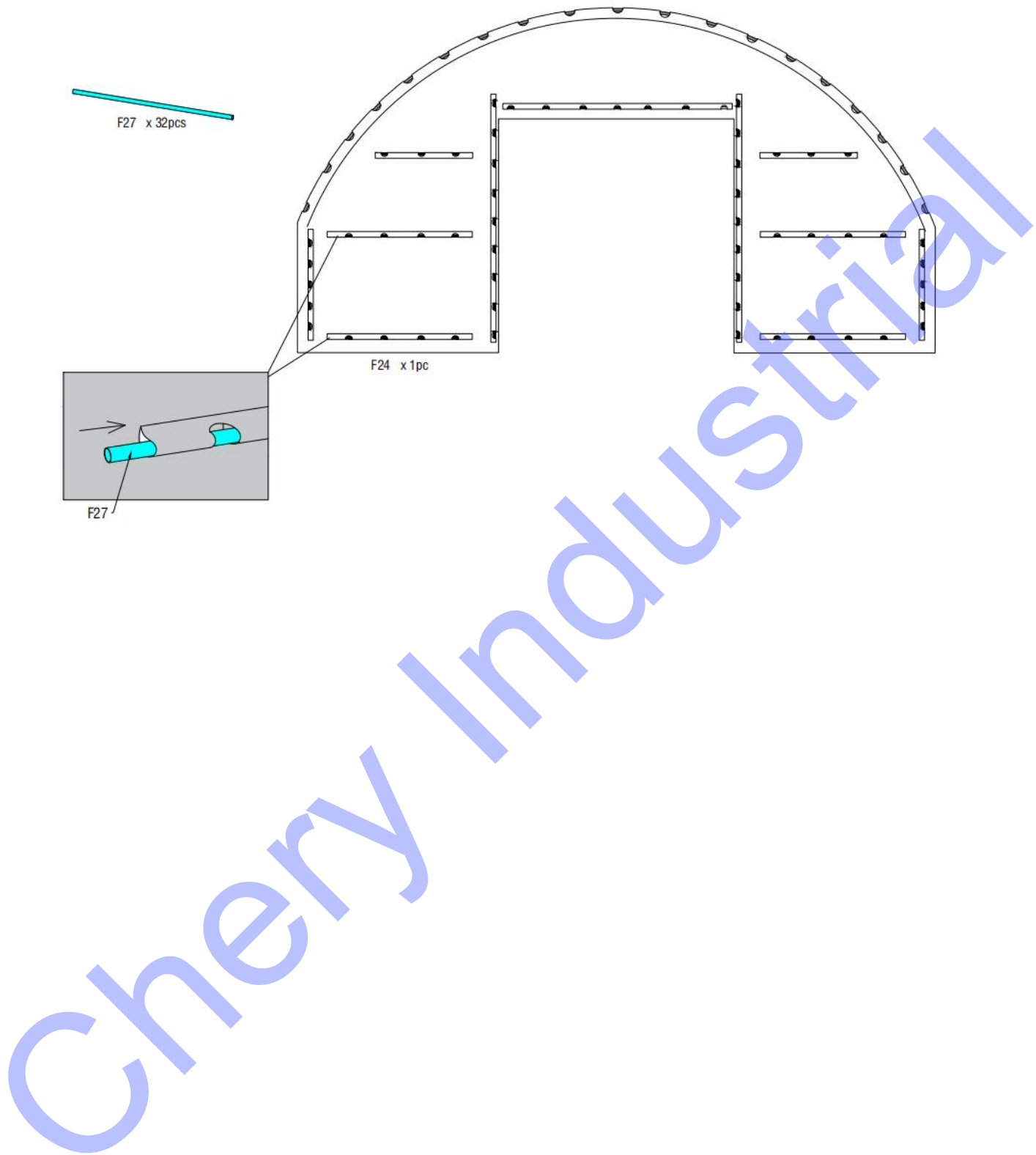
U27 x 1pc

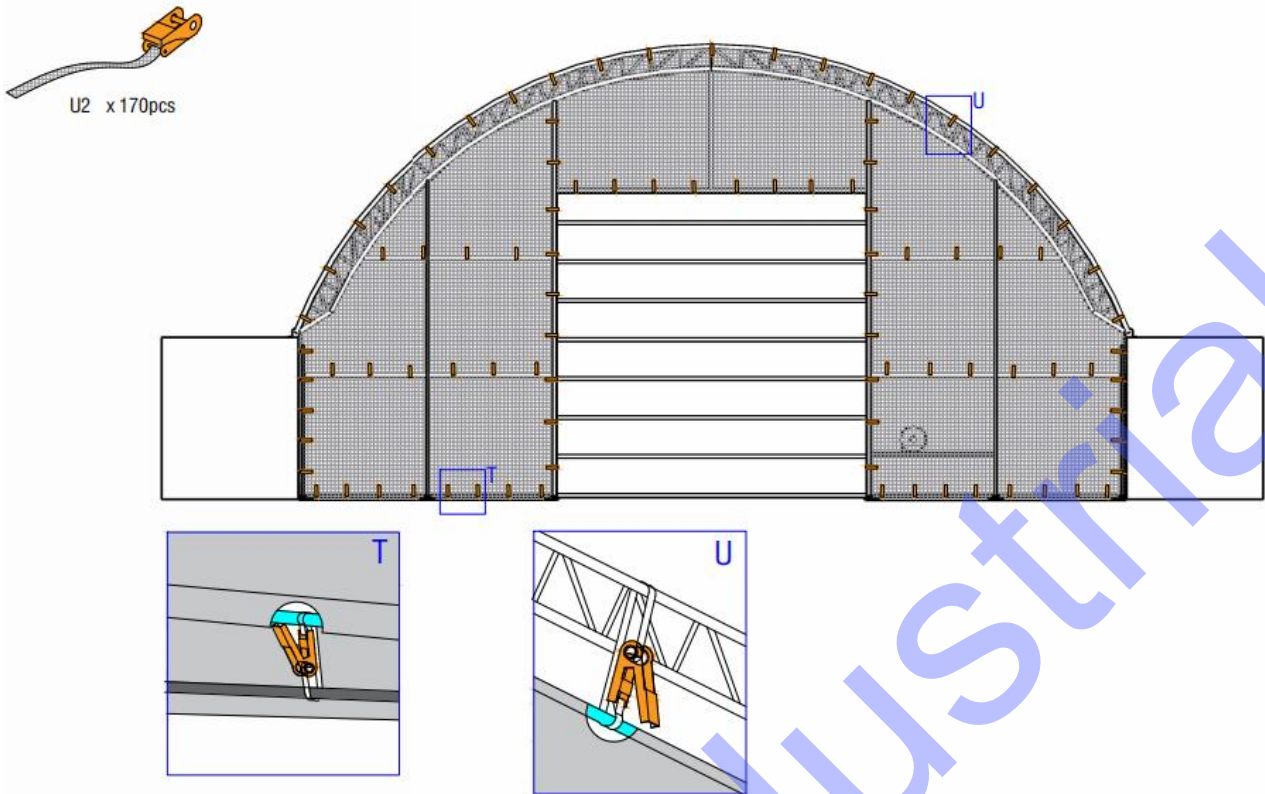


F27 x 32pcs



F24 x 1pc





1. Spread the door cover on the ground, and insert the female dropping Tube for doors (No. F18L) and male dropping Tube for doors (No. F18R) into the horizontal fabric pouch of the door cover.
2. Wrap the steel wire on the winch wheel. Put steel wire through the double pulley to the single pulley. The other end of steel wire through the double pulley directly.
3. Then let the installed steel wire go down through the dropping tube hole separately from top to bottom. Tie a knot in the bottom of door dropping tube, so it cannot pass back.
4. Erecting the whole door cover and fix it well on the frame by using rope.
5. Thus, the door can be open and close by operating the winch wheel.

Adjust and tighten them once per month after assembly to make sure them works perfect